⚠ WARNING

PLEASE READ THE ENTIRE CONTENTS OF THIS MANUAL PRIOR TO INSTALLATION AND OPERATION. BY PROCEEDING YOU AGREE THAT YOU FULLY UNDERSTAND AND COMPREHEND THE FULL CONTENTS OF THIS MANUAL. FORWARD THIS MANUAL TO ALL OPERATORS. FAILURE TO OPERATE THIS EQUIPMENT AS DIRECTED CAN MAY CAUSE INJURY OR DEATH.

REV A 07-28-14
pn# 5900346

INSTALLATION AND OPERATION MANUAL

TIRE CHANGER MODELS:
R76LT
R76ATR
R76ATRF

FOR SERVICING
AUTOMOBILE
AND LIGHT TRUCK
SINGLE PIECE
TIRES/WHEELS

R76ATR Shown

Keep this operation manual near the machine at all times. Make sure that ALL USERS read this manual.

SHIPPING DAMAGE CLAIMS

When this equipment is shipped, title passes to the purchaser upon receipt from the carrier. Consequently, claims for the material damaged in shipment must be made by the purchaser against the transportation company at the time shipment is received.

BE SAFE

Your new Ranger tire changer was designed and built with safety in mind. However, your overall safety can be increased by proper training and thoughtful operation on the part of the operator. DO NOT operate or repair this equipment without reading this manual and the important safety instructions shown inside.

Ranger™ PRODUCTS

1645 Lemonwood Dr.
Santa Paula, CA. 93060, USA
Toll Free: 1-800-253-2363
Tel: 1-805-933-9970
Fax: 1-805-933-9160
www.rangerproducts.com

R76LT / 76ATR / 76ATRF
TIRE CHANGER

This instruction manual has been prepared especially for you.
Your new tire changer is the result of over 25 years of continuous research, testing and development and is the most technically advanced tire changer on the market today.
The manner in which you care for and maintain your tire changer will have a direct effect on it's overall performance and longevity.

READ THIS ENTIRE MANUAL BEFORE OPERATION BEGINS.

RECORD HERE THE FOLLOWING INFORMATION
WHICH IS LOCATED ON THE SERIAL NUMBER DATA PLATE.

Serial No. _____

Model No. _____

Manufacturing date _____

PRODUCT WARRANTY

Your new tire changer is covered under warranty for one year on equipment structure; one year on all operating components and tooling/accessories, to the original purchaser, to be free of defects in material and workmanship. The manufacturer shall repair or replace at their option for this period those parts returned to the factory freight prepaid which prove upon inspection to be defective. The manufacturer will pay labor costs for the first 12 months only on parts returned as previously described.

The warranty does not extend to...

- ♦ defects caused by ordinary wear, abuse, misuse, shipping damage, improper installation, voltage or lack of required maintenance;
- ♦ damages resulting from purchaser's neglect or failure to operate products in accordance with instructions provided in the owner's manual(s) and/or other accompanying instructions supplied;
- ♦ normal wear items or service normally required to maintain the product in a safe operating condition;
- ♦ any component damaged in shipment;
- ♦ other items not listed but may be considered general wear parts;
- ♦ damage caused by rain, excessive humidity, corrosive environments or other contaminants.

THESE WARRANTIES DO NOT EXTEND TO ANY COSMETIC DEFECT NOT INTERFERING WITH EQUIPMENT FUNCTIONALITY OR ANY INCIDENTAL, INDIRECT, OR CONSEQUENTIAL LOSS, DAMAGE, OR EXPENSE THAT MAY RESULT FROM ANY DEFECT, FAILURE, OR MALFUNCTION OF A BENDPAK INC./ RANGER PRODUCT OR THE BREACH OR DELAY IN PERFORMANCE OF THE WARRANTY.

WARRANTY IS NOT VALID UNLESS WARRANTY CARD IS RETURNED.

TABLE OF CONTENTS

⚠ WARNING

Failure to follow danger, warning, and caution instructions may lead to serious personal injury or death to operator or bystander or damage to property.

Do not operate this machine until you read and understand all the dangers, warnings and cautions in this manual.

For additional copies
or further information, contact:
BendPak Inc. / Ranger Products
1645 Lemonwood Dr.,
Santa Paula, CA. 93060
1-805-933-9970
www.bendpak.com
www.rangerproducts.com

⚠ CAUTION

OPERATOR PROTECTIVE EQUIPMENT

Personal protective equipment helps make tire changing safer. However, equipment does not take the place of safe operating practices. Always wear durable work clothing during tire service activity. Shop aprons or shop coats may also be worn, however loose fitting clothing should be avoided. Tight fitting leather gloves are recommended to protect operators hands when handling worn tires and wheels. Sturdy leather work shoes with steel toes and oil resistant soles should be used by tire service personnel to help prevent injury in typical shop activities.

Eye protection is essential during tire service activity. Safety glasses with side shields, goggles, or face shields are acceptable. Back belts provide support during lifting activities and are also helpful in providing operator protection. Consideration should also be given to the use of hearing protection if tire service activity is performed in an enclosed area, or if noise levels are high.

THIS SYMBOL POINTS OUT IMPORTANT SAFETY INSTRUCTIONS WHICH IF NOT FOLLOWED COULD ENDANGER THE PERSONAL SAFETY AND/OR PROPERTY OF YOURSELF AND OTHERS AND CAN CAUSE PERSONAL INJURY OR DEATH. READ AND FOLLOW ALL INSTRUCTIONS IN THIS MANUAL BEFORE ATTEMPTING TO OPERATE THIS MACHINE.

SECTION 1
DEFINITIONS OF HAZARD LEVELS

Identify the hazard levels used in this manual with the following definitions and signal words:

DANGER

Watch for this symbol. It Means: Immediate hazards which will result in severe personal injury or death.

WARNING

Watch for this symbol. It Means: Hazards or unsafe practices which could result in severe personal injury or death.

CAUTION

Watch for this symbol. It Means: Hazards or unsafe practices which may result in minor personal injury or product or property damage.

Watch for this symbol! It means BE ALERT! Your safety, or the safety of others, is involved!

OWNER'S RESPONSIBILITY

To maintain machine and user safety, the responsibility of the owner is to read and follow these instructions:

- Follow all installation instructions.
- Make sure installation conforms to all applicable Local, State, and Federal Codes, Rules, and Regulations; such as State and Federal OSHA Regulations and Electrical Codes.
- Carefully check the unit for correct initial function.
- Read and follow the safety instructions. Keep them readily available for machine operators.
- Make certain all operators are properly trained, know how to safely and correctly operate the unit, and are properly supervised.
- Allow unit operation only with all parts in place and operating safely.
- Carefully inspect the unit on a regular basis and perform all maintenance as required.
- Service and maintain the unit only with authorized or approved replacement parts.
- Keep all instructions permanently with the unit and all decal's on the unit clean and visible.

WARNING

Do not attempt to operate this equipment if you have never been trained on basic tire service and mounting / dismounting procedures.

SECTION 2

IMPORTANT SAFETY INSTRUCTIONS!

⚠ WARNING

Read these safety instructions entirely!

1. **READ AND UNDERSTAND** all safety warning procedures before operating equipment.

2. **KEEP HAND AND FEET CLEAR** Remove hands and feet from any moving parts.

3. **KEEP WORK AREA CLEAN**. Cluttered work areas invite injuries.

4. Consider work area environment. Do not expose equipment to rain. **DO NOT** use in damp or wet locations. Keep area well lighted.

5. **ONLY TRAINED OPERATORS** should operate this equipment. All non-trained personnel should be kept away from work area. Never let non-trained personnel come in contact with, or operate machine.

6. **USE MACHINE CORRECTLY**. Use machine in the proper manner. Never use adapters other than what is approved by the manufacturer.

7. **DO NOT** override or disable safety valves and/or devices.

8. **ALWAYS INSURE** that the safety protocols are followed before any attempt is made to work on or near equipment.

9. **DRESS PROPERLY**. Non-skid steel-toe footwear is recommended when operating machine.

10. **GUARD AGAINST ELECTRIC SHOCK**. This equipment must be grounded while in use to protect the operator from electric shock. Never connect the green power cord wire to a live terminal. This is for ground only.

11. **DANGER!** The motor on this machine contains high voltage. Disconnect power at the receptacle before performing any electrical repairs. Secure plug so that it cannot be accidentally plugged in during service.

12. **WARNING! RISK OF EXPLOSION**. This equipment has internal arcing or sparking parts which should not be exposed to flammable vapors. This machine should not be located in a recessed area or below floor level.

13. **MAINTAIN WITH CARE**. Keep unit clean for better and safe performance. Follow manual for proper lubrication and maintenance instructions. Keep control pedals and/or buttons dry, clean and free from grease and oil.

14. **STAY ALERT**. Watch what you are doing. Use common sense. Be aware.

15. **CHECK FOR DAMAGED PARTS**. Check for condition of all moving parts, breakage of parts or any condition that may affect the machines operation. Do not use if any component is broken or damaged.

16. **NEVER** remove safety related components or device from the machine. Do not use if safety related components are damaged or missing.

17. To reduce fire hazard, keep engine/motor exterior free of oil, solvent, or excessive grease.

18. Unreadable and missing warning labels must be replaced immediately. Do not use the tire changer if one or more labels are missing. Do not add any object that could prevent the operator from seeing the labels.

SECTION 3

TIRE AND WHEEL SERVICE SAFETY INSTRUCTIONS

⚠ DANGER

Only properly trained personnel should service tires and wheels on the R-76LT/ 76AT/ 76ATRF. Read all safety and operating instructions thoroughly before use. The following safety instructions are for one piece wheels only. Always refer to the manufacturer's procedures for multi-piece wheels.

ALWAYS wear durable personal protective work clothing and safety gear during tire service activity. Refer to page three for Operator Protective Equipment.

ALWAYS remove all wheel weights and the valve core to deflate the tire before servicing.

ALWAYS keep all working surfaces clean and free of debris.

ALWAYS be aware of what each person is doing and what they will do before attempting any two-person operation.

ALWAYS cover the electric motor, motor controller and switch box before hosing down the tire changer. Be sure water does not enter the motor or switch box.

ALWAYS disconnect the electric power and air supply before attempting any maintenance.

Bead Loosening Disc

NEVER place anything between the bead loosener disc and the tire/wheel.

NEVER allow the bead loosener disc to contact the wheel or wheel damage may occur.

NEVER place any part of your body between the bead loosener disc and the tire/wheel, severe bodily injury may result.

Demounting & Mounting

ALWAYS clean and inspect the wheel prior to any service.

NEVER stand on the sliding carriage, frame or work table while demounting or mounting a tire.

ALWAYS keep hands, feet, and other objects away from moving parts while the machine is turned on.

ALWAYS place the narrow bead seat to the outside when clamping. Failure to demount the tire from the narrow bead seat side may cause damage to the tire beads.

ALWAYS apply an approved rubber lubricant to rim flanges and both tire beads before demounting or mounting and seating the beads.

NEVER mount a tire on a damaged or rusty wheel as tire or wheel failure may result during inflation. Explosion from failure may result in severe injury or death of the operator and bystanders.

Inflation

ALWAYS be sure the bead opposite the tool is in the drop center before rotating the tire when demounting or mounting to avoid damage to the tire beads.

ALWAYS follow all applicable Local, State, and Federal Codes, Rules, and Regulations, such as the Federal OSHA Standard Number 1910.177.

ALWAYS use an approved inflation chamber or inflation cage equipped with a self-gripping chuck and remote inflation gauge and valve.

ALWAYS inflate the tire to manufacturer's recommended cold operating pressure.

DO NOT OVER INFLATE! Tire or wheel failure during and after inflation may result in an explosion capable of causing severe injury or death.

NEVER reinflate a tire that has been run under inflated or flat without first demounting the tire and checking for wheel and tire damage.

ALWAYS inspect the tire interior for loose or broken cords, cuts, penetrating objects, and other damage. Discard tires that cannot be properly repaired.

NEVER rework, weld, heat or braze wheels.

NEVER strike the tire or wheel with a hammer.

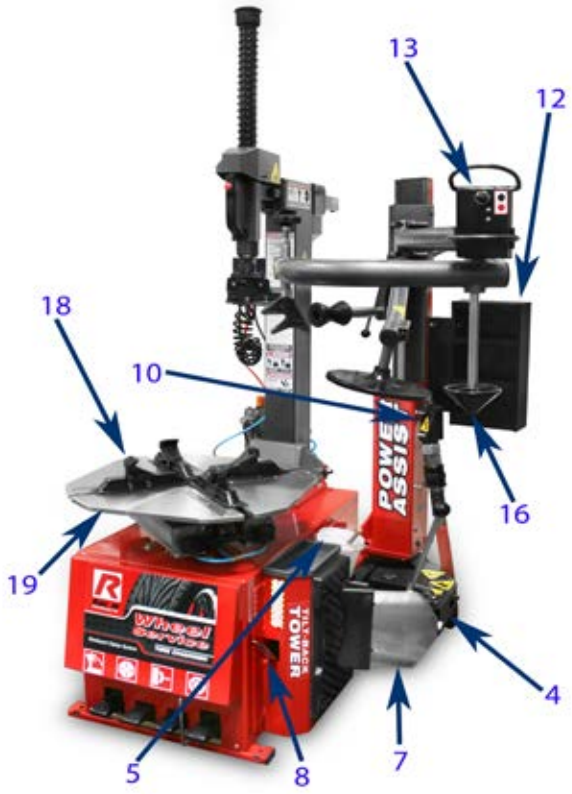
ALWAYS be sure the tire diameter exactly matches the wheel diameter.

⚠ DANGER

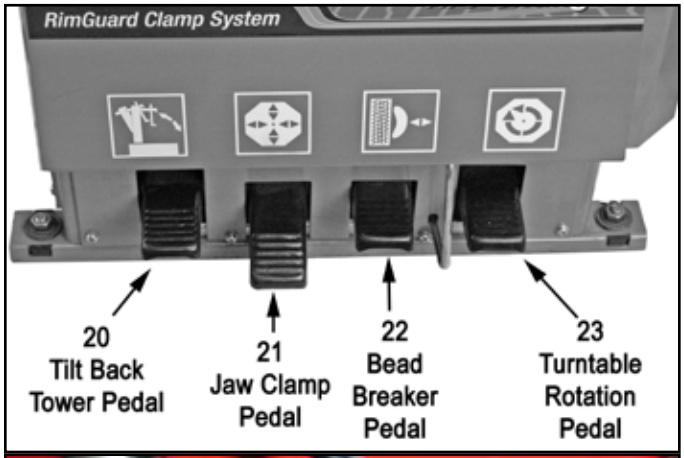
DANGER!

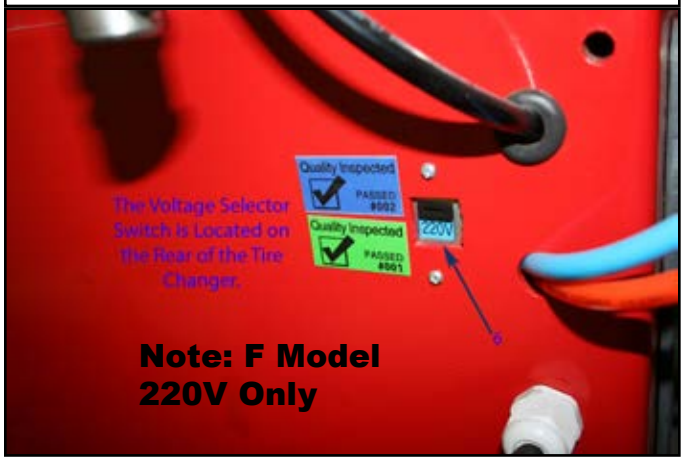
Tire failure under pressure can be hazardous. When possible, always place wheels inside an approved inflation chamber or cage before inflating. Use an approved remote inflation valve, hose, and gauge. ALWAYS wear safety goggles for eye protection. Do not stand beside the wheel or cage during inflation. Keep hands and other parts of the body out of the cage during inflation. Observe the tire pressure frequently. Do not exceed the manufacturer's recommended maximum inflation pressure. Failure to follow these instructions may cause the tire and rim to separate with tremendous force, resulting in serious personal injury or death.

SECTION 4



1 Air Inflation Gauge
2 Tower
3 Turbo Blast Tank
4 Bead Breaker Arm
5 Lube Bucket Dispenser
6 Voltage Selector Switch (LT & ATR)
7 Bead Breaker Shoe
8 Tire Iron
9 Inflation Pedal
10 Turbo Blast Nozzle
11 Helper Disc
12 Tool / Storage Tray
13 Assist Arm Control Pod
14 Horizontal / Vertical Slides
15 Slide Adjustment Handle
16 Right Helper/Restraint Head
17 Combination Mount Demount Head
18 Table Top Clamps
19 Turntable
20 Tilt Back Tower Pedal
21 Jaw Clamp Pedal
22 Bead Breaker Pedal
23 Turntable Rotation Pedal





Note: The parts and procedures shown in this manual include optional equipment that may not be included on the model of Tire Changer you are using.

SECTION 5
FEATURES / SPECIFICATIONS: MODEL R76LT / R76ATR / R76ATRF

FEATURES / SPECIFICATIONS	MODEL R76LT / R76ATR / R76ATRF
Type of Drive System	Air / Electric
R76LT/R76ATR Motor	Dual Voltage 110/220V 50/60HZ 1 Ph.
R76ATF Motor	220V 50/60HZ 1Ph.
Air Requirement	140-165 PSI (10-11 BAR)
Wheel Clamping Method	4 Rim-Guard Clamps - Internal / External
Table Clamping System	Dual Pneumatic Cylinders
Bead Breaking System	Pneumatic Blade / Dual Settings
Turntable Speed -360-Degree Rotation	6.5 Seconds
Tool Holder	Pneumatic Lock
Adjustable Turntable Clamps	Standard
Inflation System	Standard
Inflation Pressure Regulator/Limiter	Standard
Water Filter	Standard
Oiler / Lubricator	Standard
Air Regulators	Standard
Bead Lifting Tool	Standard
Large Soap / Lubricator Bucket	Standard
Brush	Standard
Tower Design	Tilt Back
Powerful "Turbo -Blast" Bead Seating System	Standard
Tire Inflation	Standard
Tool Tray / Bin Storage	Standard
Internal Wheel clamping Capacity *	10.25" – 30.25" (260 mm – 768 mm)
External Wheel clamping Capacity *	8.25" – 28.25" (209 mm – 717 mm)
Turntable Tire Width Capacity (Mounting)	4.5" – 17.5" (114 mm – 444 mm)
Bead Breaker Tire Width Capacity (Demounting)	1" – 16" (25 mm – 406 mm)
Maximum Tire Diameter	44" (1118 mm)
Shipping Weight	R76LT: 722 lbs. / R76ATR: 924 lbs. / R76ATRF: 910 lbs.
Specifications are subject to change without notice.	
* NOTE: Internal and External Wheel clamping dimensions do not translate directly to rim or tire sizes as Wheel clamping points may vary by manufacturer.	

Tools required.

1. Pallet jack or forklift for moving crate.
2. Shop crane.
3 Utility knife.
4. Crow bar or pry bar.
5. Tin Snips or Sheet Metal Snips
6. Hammer.
7. Open end metric wrenches and/or socket set.
8. Phillips and Slot head screw drivers.
9. Metric Allen Key set.

Parts required but not supplied.

1. Teflon tape
2. Air fitting to match shop Air Supply line.
3. Tool Oil.
4. Anchor Bolts and Shims (if Anchoring)

SECTION 6
LIFTING/ UNCRATING

1. The R76LT/ R76ATR/ R76ATRF is shipped in a wooden crate or box on pallet, (See Fig 6.1)


Fig. 6.1

Approximate shipping dimensions:

R76LT: 51"W x 44"L x 39"H / 130mm x 112mm x 100mm
R76ATR: 52W" x 45"L x 73"H/ 132mm x 114mm x 186mm
R76ATRF: 52W" x 45"L x 73"H/ 132mm x 114mm x 186mm

⚠ CAUTION

CAUTION!

Handling of the machine must be performed only with an appropriate lifting device such as a forklift or pallet jack. Only personnel who are experienced and qualified on material handling procedures should handle any transportation or moving of machine.

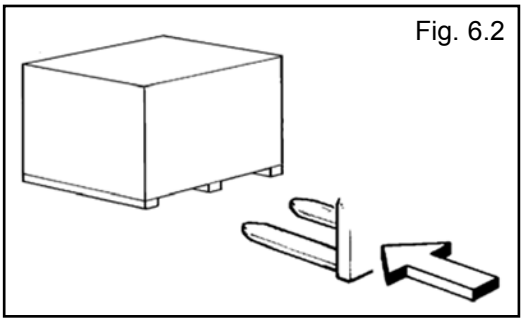


Fig. 6.2

⚠ CAUTION

CAUTION!

Be careful when cutting steel banding material as items may become loose and fall causing personal harm or injury. Always wear gloves when uncrating the machine to prevent scratches, abrasions, or cuts due to the contact with packing materials. Eye protection is essential during uncrating service activity. Safety glasses with side shields, goggles, or face shields are acceptable.

Remember to report any shipping damage to the carrier and make a notation on the delivery receipt.

Uncrating Instructions

1. Using a crow bar or pry bar, locate the metal tabs and pry open the tabs and or staples. (See Fig 6.3)

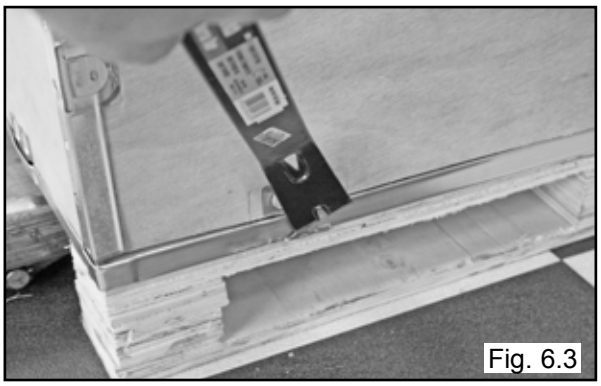


Fig. 6.3

2. The entire wooden frame/box can be lifted off after prying the tabs/staples at the base of the crate. (See Fig 6.4)


Fig. 6.4

3. Carefully cut the plastic wrapping and remove.

R76LT ONLY

⚠ CAUTION

CAUTION!

Secure the Tilt Tower with shop crane or personnel prior to cutting metal strapping as Tilt Tower may have shifted during shipping. Be careful as banding may snap or fly when tension is released.

4. Either cut or unscrew the metal strapping holding the Tilt Tower to the pallet and set aside. (See Fig 6.5)

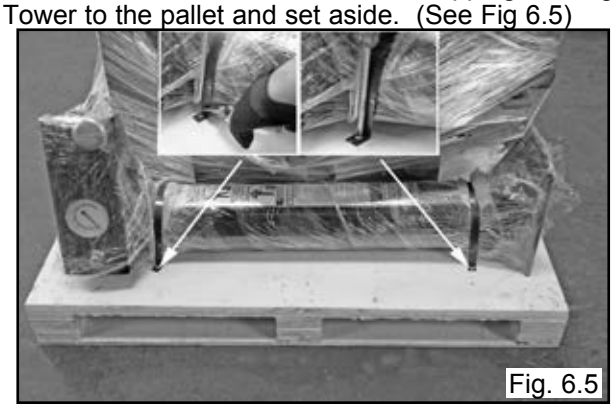


Fig. 6.5

5. While holding the Tilt Tower, carefully cut the Tilt Tower free of the plastic wrapping securing it to the Tire Changer base.

6. Carefully remove the rest of the plastic wrapping from the Tire Changer.

7. Remove the front and rear Bolts and Nuts holding the tire changer from the pallet. (See Figs. 6.6 - 6.7)

Fig. 6.6

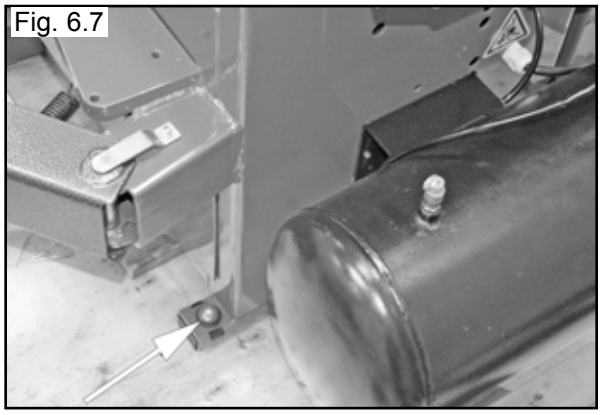


Fig. 6.7

⚠ CAUTION

CAUTION!

Handling of the machine must be performed only with an appropriate lifting device such as a forklift or shop crane. Only personnel who are experienced and qualified on material handling procedures should handle any transportation or moving of machine.

8. Using a shop crane or fork lift with lifting straps, remove the Tire Changer from the wooden pallet. Use only properly rated lifting straps under the Tire Changer base. (See Fig. 6.8)

9. Locate the tire changer using the guidelines in Section


Fig. 6.8

7, page 11.

SECTION 7

INSTALLATION LOCATION

DANGER

Disconnect tag and lock out power source before attempting to install, service, relocate or perform any maintenance.

Do not lift or move unit without appropriately rated equipment. Be sure the unit is securely attached to any lifting device used.

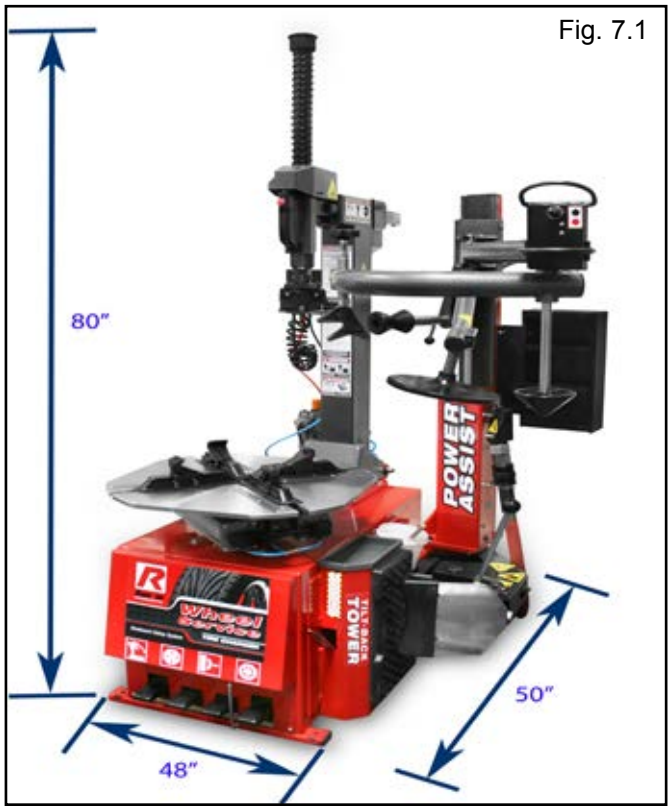
Proper unit installation is necessary for safe use and efficient operation. Proper installation also helps protect the unit from damage and makes service easier. Always keep this manual with unit.

Never use the wood shipping skid for mounting the unit.

Select a location using Figures 7.1 and 7.2. The area should provide the operator with enough space to use the equipment in a safe manner. The area selected should be well lit, easy to clean and should be away from oil, grease, brake lathe chips, etc. Avoid areas where bystanders and customers may be present.

Machine size is approximately:
48” W x 50” D X 80”H
R76ATR / 76ATRF

Fig. 7.1

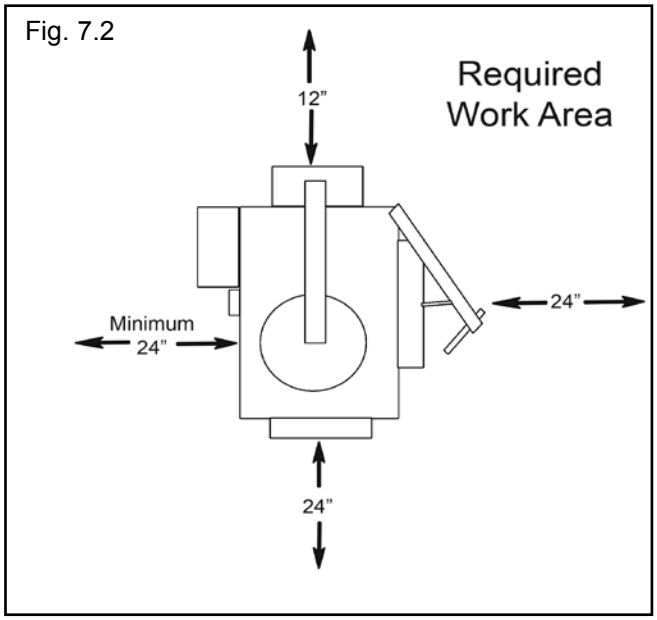


DANGER

DANGER!

These measurements are the tire changer’s working range. Persons other than specially trained and authorized operators are expressly forbidden to enter this area. Choose a safe location that is in compliance with current work place safety regulations. Failure to properly install the machine can lead to improper and unsafe operation.

Fig. 7.2



SECTION 8

R76LT ASSEMBLY

Tilt Tower

1. Remove the Side Panel. (See Fig. 8.1)

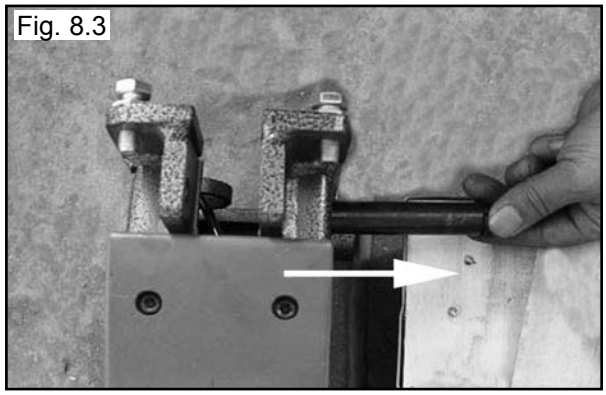
Fig. 8.1

2. Remove the Tilt Tower main Pivot Pin from the Tilt Tower Base before starting. (See Fig. 8.2)

Fig. 8.2

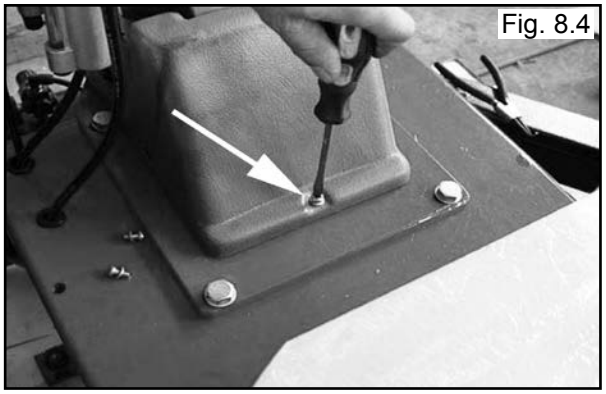
3. Remove the Tilt Tower Safety Pin from the Tilt Tower Base. (See Fig. 8.3)

Fig. 8.3



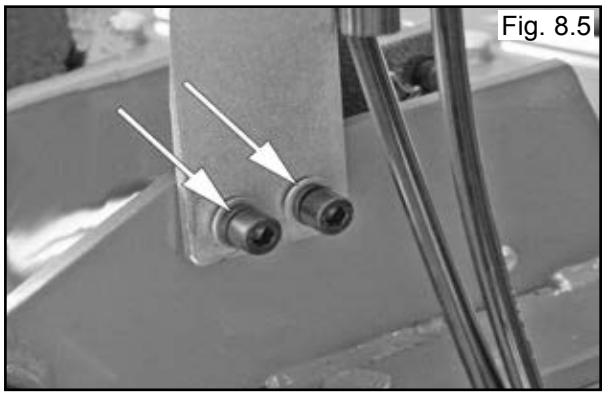
4. Remove the Plastic Tilt Tower Base Cover. (See Fig. 8.4)

Fig. 8.4



5. Remove the Bolts holding the Air Oil Regulator Bracket and set the Air Oil Regulator Assembly aside. (See Fig. 8.5)

Fig. 8.5



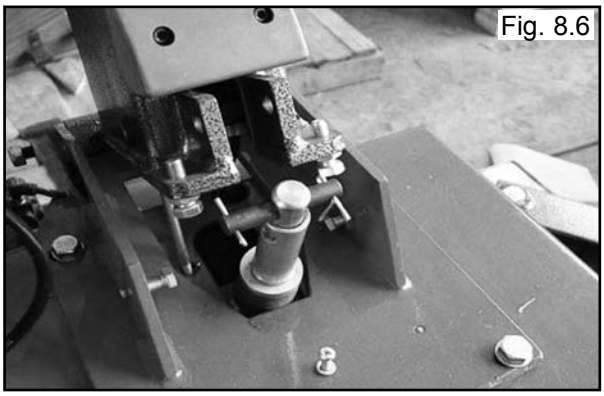
⚠ CAUTION

CAUTION!

Handling of the machine must be performed only with an appropriate lifting device such as a forklift or shop crane. Only personnel who are experienced and qualified on material handling procedures should handle any transportation or moving of machine.

6. Using a shop crane or other lifting device, lower the Tilt Tower onto the base and align the Main Pivot Pin holes. Take care not to damage the bottom of the Tilt Tower or Air Line. (See Fig. 8.6)

Fig. 8.6



7. Insert the man Pivot Pin though the holes in the Tilt Tower Base and Tilt Tower and secure the Nyloc Nuts. (See Fig. 8.7)

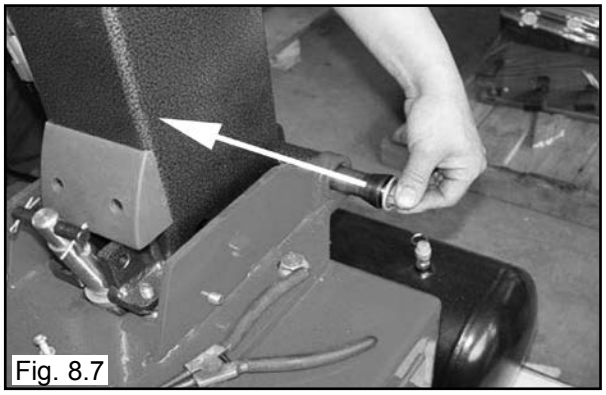


Fig. 8.7

8. Remove the Tilt Tower Cylinder Pin from the Tilt Tower Cylinder Shaft. (See Fig. 8.8)

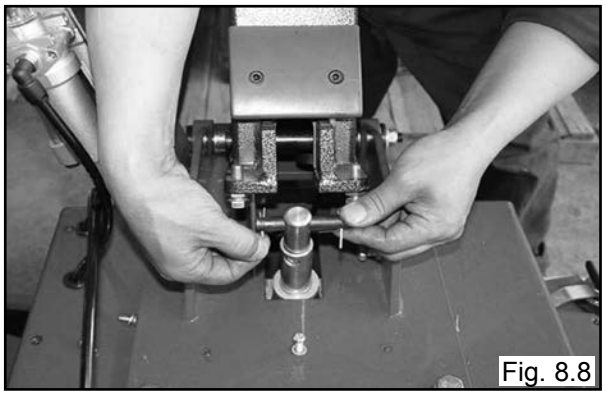


Fig. 8.8

9. Align the Tilt tower and the Safety Hook. Push the Tilt Tower Safety Pin through the Tilt Tower. (See Fig. 8.9)

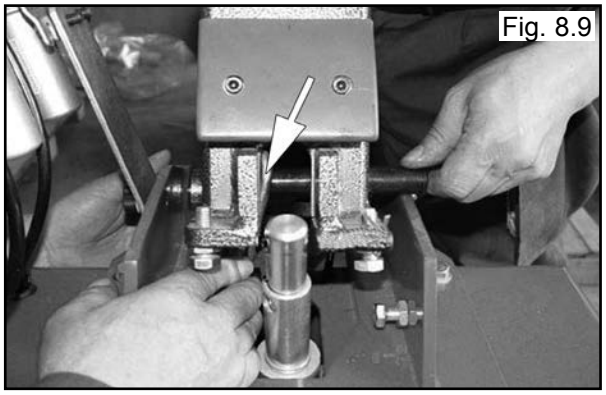


Fig. 8.9

10. Be sure the Pin passes through the Safety Hook. Secure with the Snap Rings. (See Fig. 8.10)

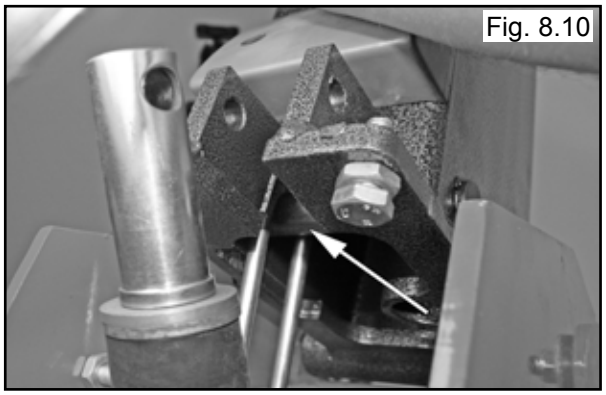


Fig. 8.10

11. Feed The Tilt Tower Air Line through the hole in the Top of the base Cabinet as shown. (See Fig 8.11)

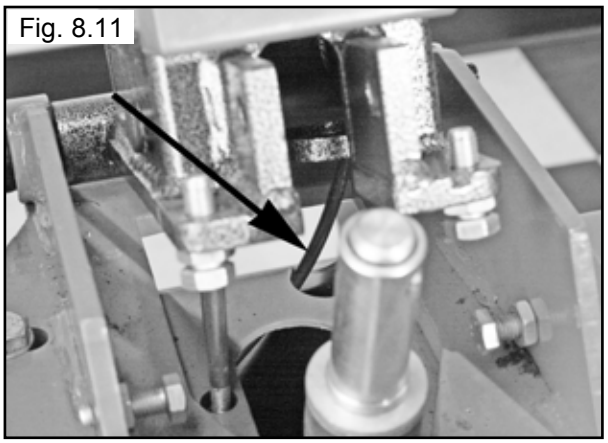


Fig. 8.11

12. Align the Cylinder Shaft and cylinder pin and hole in the Tilt Tower and insert the Cylinder Pin. Secure the Cylinder Pin with the two Cotter Pins and bend Cotter pins. (See Fig 8.12)

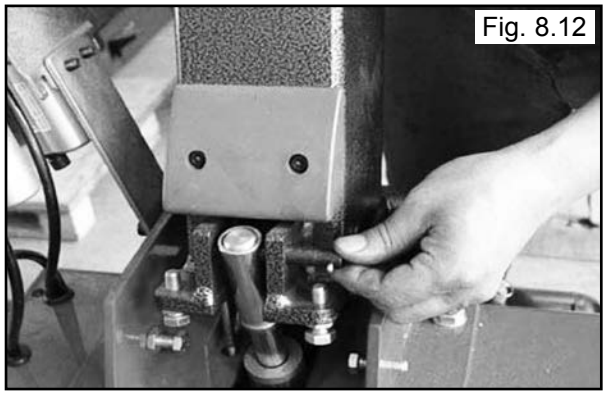


Fig. 8.12

13. Reinstall the Air Oil Regular.

14. Reinstall the Tilt Tower Plastic Cover.

15. Connect the Inflation and Pressure Gauge Air Lines to the color coordinated air hoses unig the Straight Fittings below the Inflator Box. (See Fig 8.13)

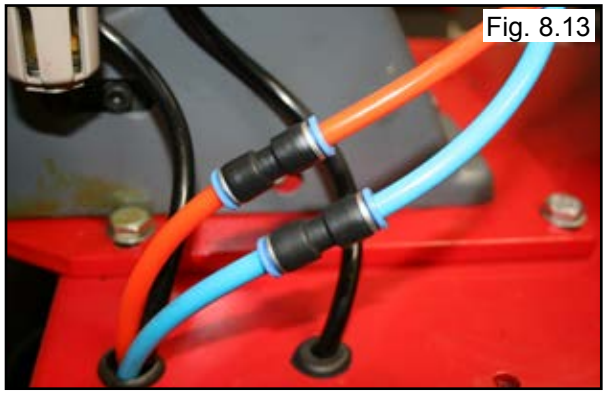


Fig. 8.13

16. Connect the Air Line from the Tilt Back Tower to the Tee Fitting located Inside the Rear of the Cabinet. (See Fig 8.15)

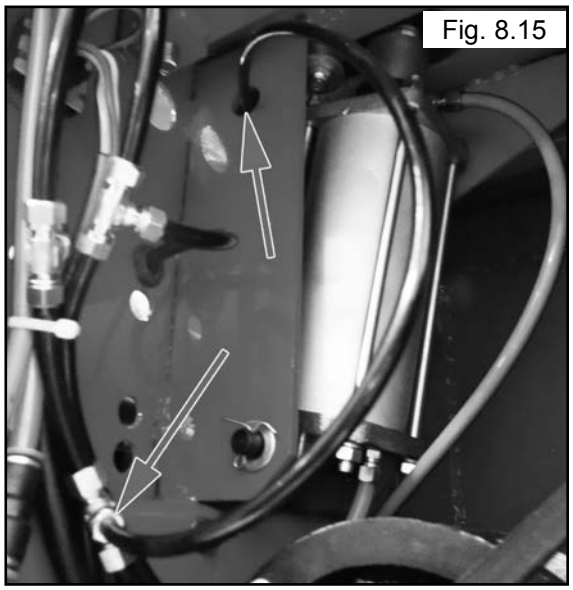


Fig. 8.15

17. Reinstall the Side Cover.

Bead Breaker Blade

1. Attach the Bead Breaker Blade to the Bead Breaker Arm Assembly. Secure the Nyloc nut. (See Fig. 8.16)

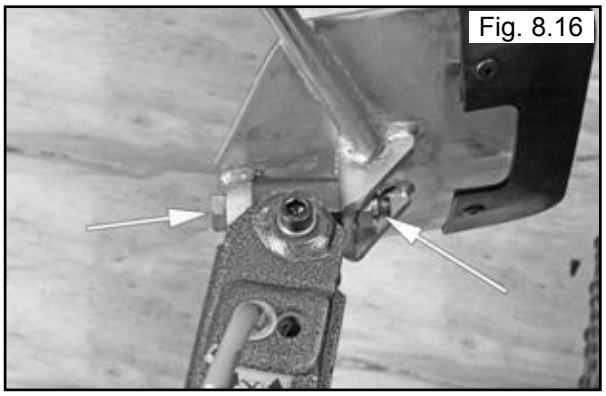


Fig. 8.16

Demount Head Assembly

Your machine comes with a plastic plastic demount head installed on the machine and a metal demount head inside the parts box.

1. Check that the Demount Head Bolt and Allen Screws are tightened. (See Fig. 8.17)
2. To install the steel demount head you will first need to remove the plastic demount head. To remove the plastic demount head you will need to fully loosen the allen set screws. (See Fig. 8.18)
3. After the set screws are loosened you will be able to remove the plastic demount head by pulling straight down on it.

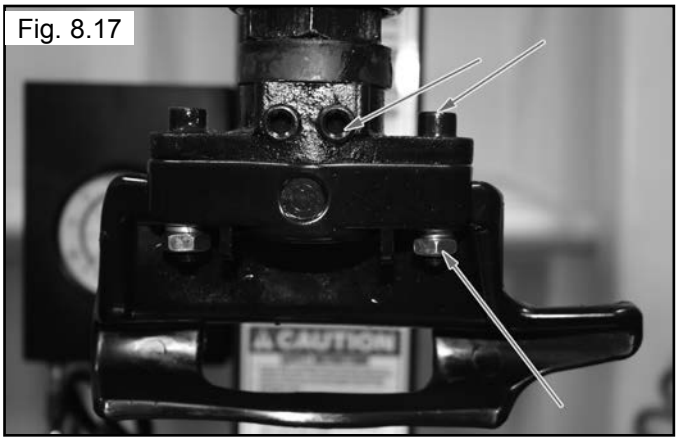


Fig. 8.17

Fig. 8.18

4. Once the plastic demount head has been removed you can place the metal demount head in place. Make sure the top of the demount head is is pressed firmly against the plastic hex shaft spacer and tighten both the allen set screws and the bottom hex nut. (See Fig. 8.19)

Fig. 8.19

⚠ WARNING

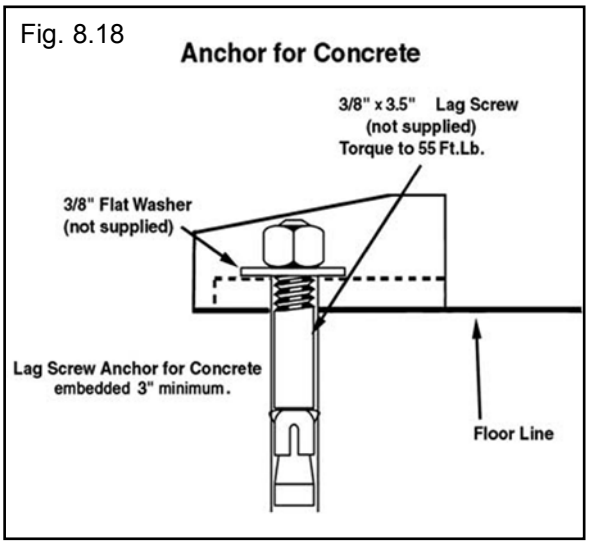
WARNING!
DO NOT operate the Tilt Tower unless the tool head is in the LOCKED position. Damage to the machine and/or property or persons can result if warning not followed.

SECTION 9

ANCHORING

It is not essential to anchor the machine to the floor, however, the floor must be smooth and level. When anchoring to a concrete floor use the mounting holes that are provided in the frame. Make sure the machine is solid and level and supported evenly on all anchor points. Solid shims may be used if necessary. (See Fig. 8.18)

Fig. 8.18



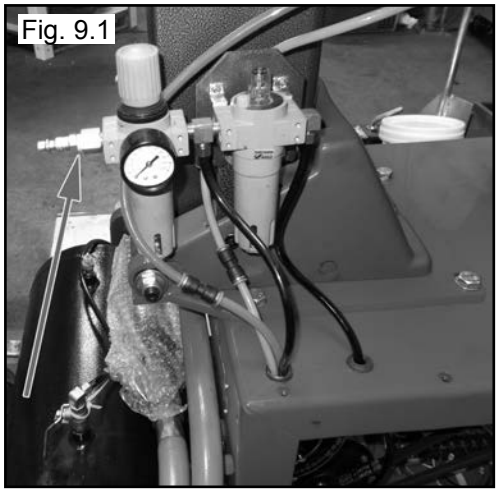
AIR SOURCE

This model requires a 14 to 15 CFM air source at 165 PSI maximum pressure. The safe operating pressure range for this model is between 140 PSI and 165 PSI at the machine. A 1/4" ID hose (or pipe) for connection to the machine is satisfactory. Sufficient air pressure assures good
performance.

1. Connect the Air Supply to the Air Drier / Oiler. A proper fitting (not supplied) to match the supply line of the air supply connection is required. Use teflon tape (not supplied) on the NPT thread of the fitting.

This connection is located on the rear of the machine. (See Fig. 9.1)

Fig. 9.1



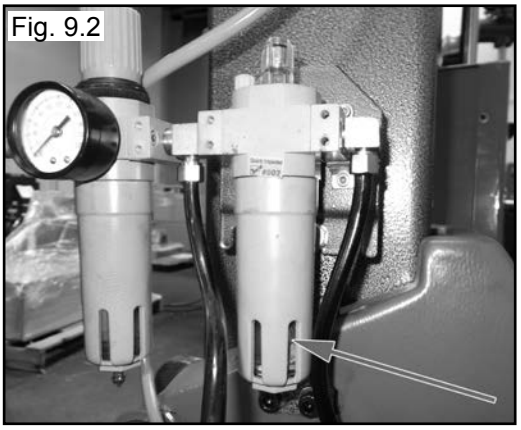
WARNING

WARNING!
Failure to properly maintain proper Oil level and adjust the Oil flow may void the warranty and damage the bead breaker cylinder and other air components.

OILER ADJUSTMENT

1. Check Oil Level on Oil Cup Site Glass. (See Fig. 9.2) If Oil level is low refer to Section 17, Page 32 for filling instructions.

Fig. 9.2



NOTE:
This adjustment will require two persons to perform.

2. With the Air source connected, depress the Bead Breaker Pedal to operate the Bead Breaker.

3. Observe the site glass and adjust the oil flow of the oiler by turning the Oiler Adjustment Knob so that 2-3 drops of oil drip through the site glass for each operation of the Bead Breaker Pedal. (See Fig 9.3)

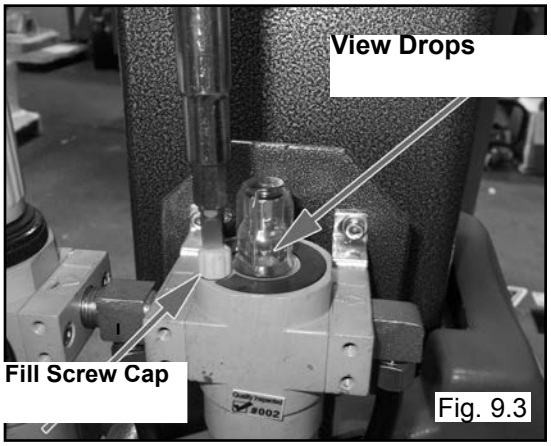


Fig. 9.3

NOTE:
More detailed Maintenance procedures are described in Section 17 on page 32.

ELECTRICAL SOURCE

This unit requires power from a 15 amp electrical circuit. The unit is supplied standard with a 110 Volt power cord and plug. (See Fig. 10.1)

Refer to the serial tag of the machine for specific

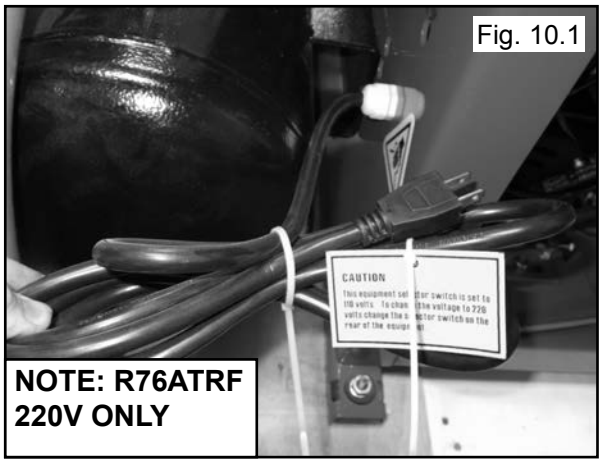


Fig. 10.1

electrical requirements. Have a licensed electrical technician perform any necessary changes to the power source and power cord before plugging in the unit. The electrical source must have a solid connection between ground and building ground.

WARNING!

GUARD AGAINST ELECTRICAL SHOCK!

This equipment must be grounded while in use to protect the operator from electric shock. Never connect the green power cord wire to a live terminal. This is for ground only.

DANGER!

The motor on this machine contains high voltage. Disconnect power at the receptacle before performing any electrical repairs. Secure plug so that it cannot be accidentally plugged in during service.

WARNING!

RISK OF EXPLOSION

This equipment has internal arcing or sparking parts which should not be exposed to flammable vapors. This machine should not be located in a recessed area or below floor level.

SECTION 10

WIRING INSTRUCTIONS

⚠ DANGER

1. Overheating, short circuits and fire damage will result from inadequate wiring. Wiring must be installed in accordance with National Electric Code and local codes and standards covering electrical apparatus and wiring.

2. Be certain that adequate wire sizes are used, and that:

   - Service is of adequate amp rating.
   - The supply line has the same electrical characteristics (voltage, cycles and phase) as the motor.
   - The line wire is the proper size and that no other equipment is operated from the same line.

Electrical Source
This unit requires power from a 15 amp electrical circuit. Refer to the serial tag of the machine for specific electrical requirements. Have a licensed electrical technician perform any necessary changes to the power source before plugging in the unit. The electrical source must have a solid connection between ground and building ground.

GUARD AGAINST ELECTRIC SHOCK!.

This equipment must be grounded while in use to protect the operator from electric shock.
Never connect the green power cord wire to a live terminal. This is for ground only.

DANGER!

The motor on this machine contains high voltage. Disconnect power at the receptacle before performing any electrical repairs.
Secure plug so that it cannot be accidentally plugged in during service.

WARNING! RISK OF EXPLOSION.

This equipment has internal arcing or sparking parts which should not be exposed to flammable vapors.
This machine should not be located in a recessed area or below floor level.

⚠ CAUTION

Check the voltage, phase and proper amperage requirements for the motor shown on the motor plate.
Wiring should be performed by a certified electrician only.

IMPORTANT NOTE:

THE R76LT AND R76ATR HAVE A DUAL VOLTAGE MOTOR and can be run on either 110 or 220 volts.

STANDARD WIRING ON THE R76LT AND R76ATR IS 110 VOLTS AND 220 VOLTS ON THE R76ATRF.

See below before connecting 220 volts to your machine or serious damage to the motor/electronics will result.
Confirm voltage selector switch is positioned correctly before connecting power to your machine or serious damage to the motor/electronics will result. (See Fig. 10.2)

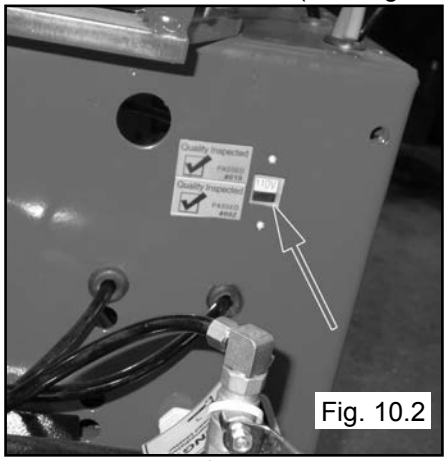


Fig. 10.2

NOTE:
The voltage selector switch is located in the rear of the machine just above the air tank

IMPORTANT NOTE:
220 VOLTS ON THE R76ATRF

SECTION 11

OPERATING INSTRUCTIONS

The unit must be properly operated and maintained to help avoid accidents that could damage the unit and injure the operator or bystanders. This section of the Operating Instructions manual review basic operations and use of controls. These instructions should be reviewed with all employees before they are allowed to work with the machine.
Keep these instructions near the machine for easy reference.

⚠ CAUTION

CAUTION!
This machine may operate differently from machines you have previously operated. Practice with a regular steel wheel and tire combination to familiarize yourself with the machine's operation and function.

BEAD LOOSENING AND DEMOUNTING

◆ Remember to remove all weights from both sides of the wheel. Weights left on the back side of the wheel may cause the wheel to be clamped un-level. This may result in the combination mount/demount head contacting the rim causing scratches. On alloy wheels, always rotate the wheel one turn after setting the head to insure proper wheel chucking.

◆ Always review nicks and scratches with owners of expensive wheel and tire combinations prior to servicing.

◆ Review the performance wheel section of this manual prior to servicing performance tire/wheel combinations.

1. Deflate tire completely by removing the valve core from the valve stem. (See Fig. 11.1).

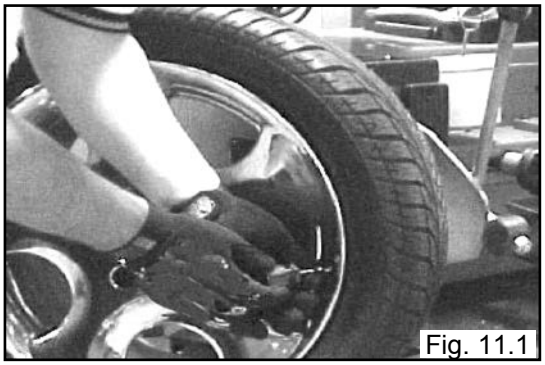


Fig. 11.1

2. The clamps on the table top may extend beyond the table top itself. To avoid damaging the clamps and/or wheel, move the clamps to their full inward position before positioning a tire for bead loosening.

3. Always loosen the bead on the narrow side of the wheels drop center first. (See Page 19 for better description of the drop center.)

4. Use extra care in positioning the bead breaker shoe on larger wheels/tires, and on alloy wheels. Make sure the shoe rests next to but not on the rim, and not on the tire sidewall.

5. Pull the bead breaker shoe away from the machine and roll the wheel into position. The valve stem should be in the 2 o'clock position.

6. Position the bead breaker shoe against the tire next to, but not on, the rim. Press the breaker pedal to actuate the shoe and loosen the bead. It may be necessary to loosen the bead in multiple locations around the tire.
(See Fig. 11.2)

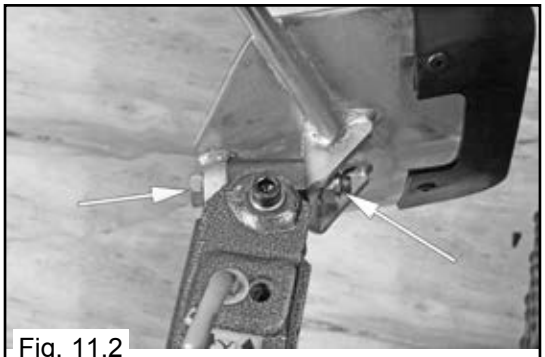
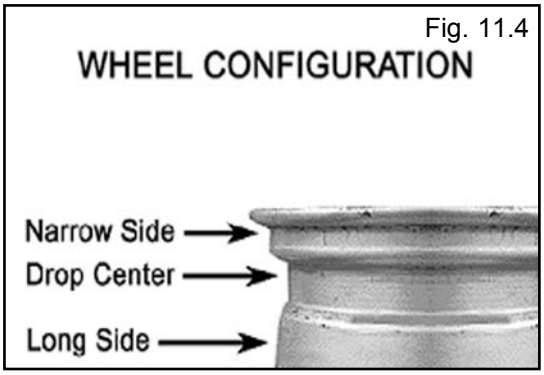


Fig. 11.2

7. Turn wheel around and repeat procedure on the other side of the wheel. This should be the long side of the drop center. It will be easier to clamp the wheel to the table top if the lower bead is loosened last. (See Fig. 11.3)


Fig. 11.3

8. Determine the mounting side of the wheel. The mounting side is the narrow side of the drop center. The tire is removed for clarity. (See Fig. 11.4)



DANGER

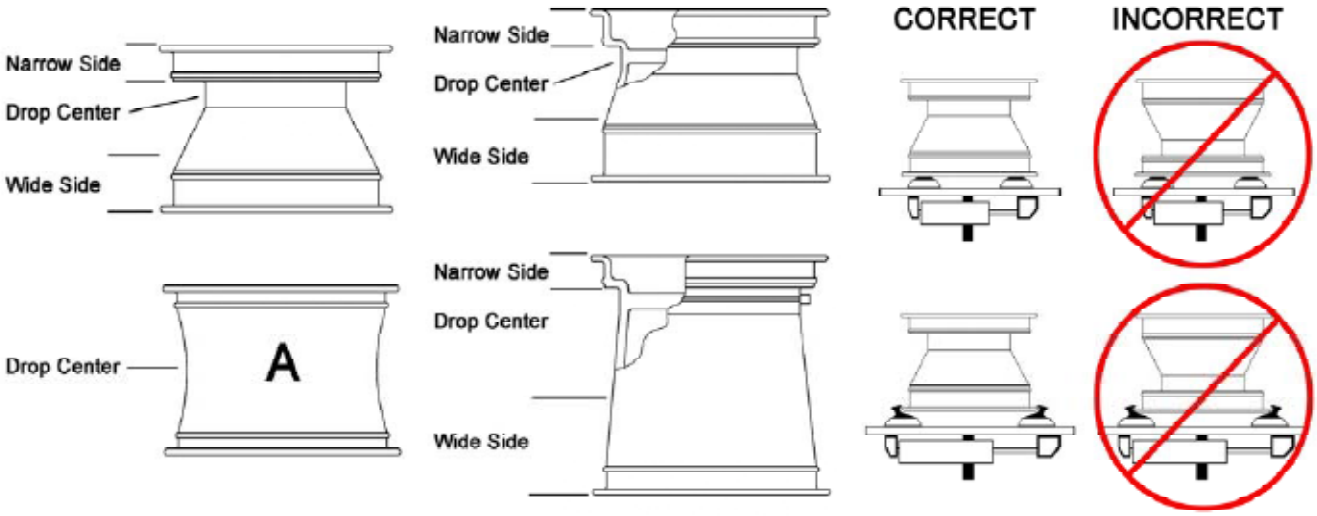
The following instructions help identify how to properly mount wheels on the tire changer turntable. Failure to follow these instructions may lead to tire and/or wheel damage, equipment damage or failure, serious personal injury or death to operator or bystanders or damage to property.

IMPORTANT WHEEL MOUNTING INSTRUCTIONS

1. It is important to understand that tires and/or tire beads do not stretch. It is nearly impossible to mount or dismount the top bead of the tire unless the top bead of the tire is positioned deep into the drop center area of the wheel.

2. Find the position of the drop center on the wheel. Clearly identify the Drop Center, Narrow Side and Wide Side flanges.

3. The tire must ALWAYS be demounted or mounted with the wheel positioned on the turntable with the Narrow Side facing upward and the deepest part of the Drop Center facing upward.



WARNING! - The wheel illustrated above in diagram A has little or no prominent drop center. These are not DOT approved wheel configurations. The tire or wheel - or both - can be damaged during mounting procedures causing the tire to explode under pressure, resulting in serious injury or death. If you attempt to mount/demount this type of wheel, use extreme caution.

IMPORTANT NOTE – Most aftermarket and many OEM performance wheels are REVERSE DROP-CENTER configurations. These wheels MUST be mounted on the turntable with the hub or wheel-face POSITIONED DOWNWARD on the turntable and the Narrow Side and deep part of the Drop Center facing upward.

.

9. Place tire/wheel assembly on table top with mounting side up. (See Fig. 11.5)


Fig. 11.5

NOTE:
Clamp steel wheels from the inside (clamps push outward against wheel). Clamp mag and custom wheels from the outside (Clamps push inward against the outside rim edge). Refer to the Performance Tires and Wheels section.

10. Use the clamp control pedal to move the clamps inward or outward. (See Fig. 11.6)

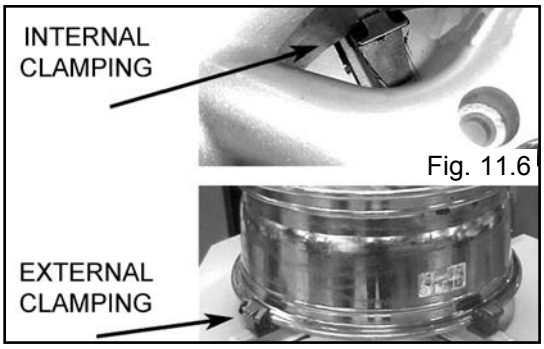


Fig. 11.6

11. Apply tire manufacturer's approved rubber lubricant liberally to entire circumference of both beads after loosening bead and placing on table top. Using the mount/demount roller to hold down the top bead while rotating the turntable will make lubrication easier. (See Fig. 11.7)


Fig. 11.7

12. Use the lower bead helpers to assist in the bottom bead lubrication. (See Fig. 11.8)

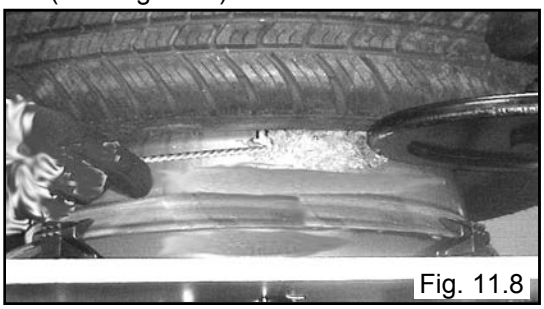


Fig. 11.8

13. Move the tower forward by depressing the Tower Tilt Pedal then press the control button to unlock the horizontal slide. Pull the mount/demount Head forward. (See Fig. 11.9 - 11.10)

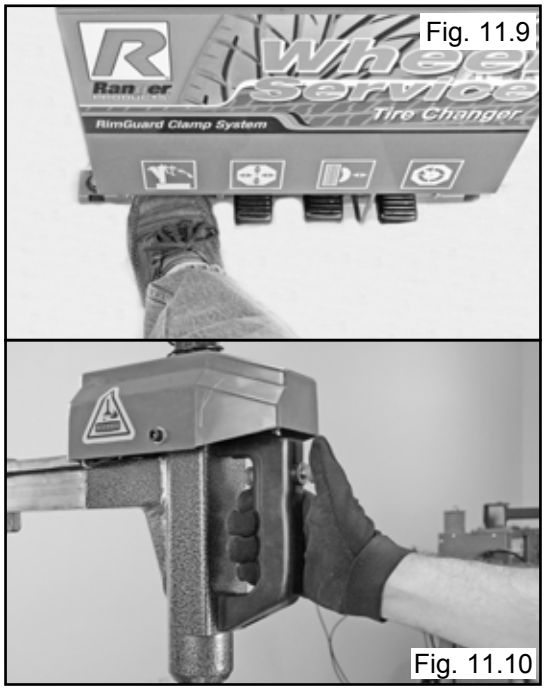


Fig. 11.9

Fig. 11.10

14. Push the vertical slide down and position the demount head into contact with the rim edge. (See Fig. 11.11- 11.12)

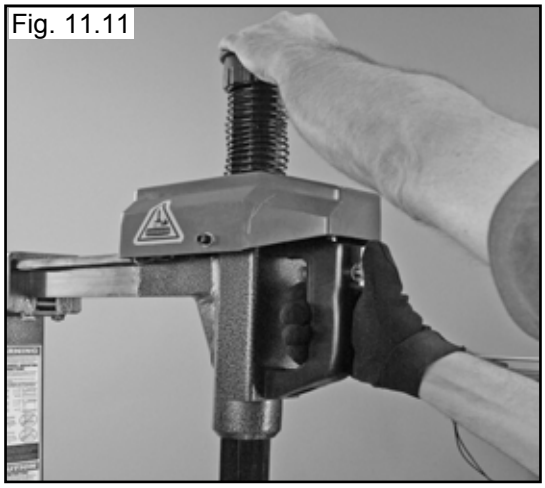


Fig. 11.11

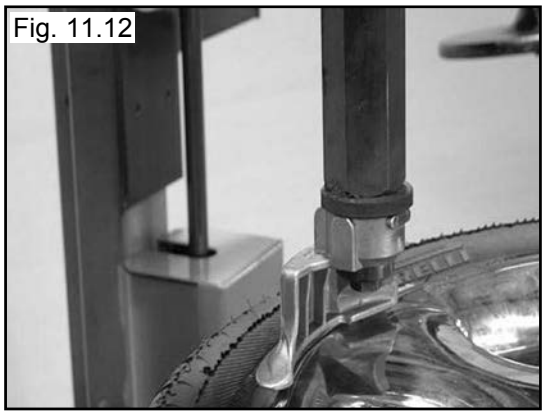
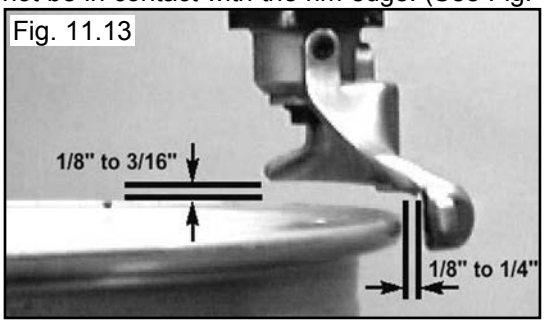


Fig. 11.12

15. Push the locking valve button to lock the slides into place. As the slides are locked, the mount/demount head will move upward approximately 1/8 inch and backward 1/8 inch from the rim edge. The mount/demount head roller should not be in contact with the rim edge. (See Fig. 11.13)

Fig. 11.13



NOTE:

This clearance will be maintained as long as the slide locking valve remains locked. The operator may tilt the tower back out of the way and back into place again without needing to reposition the head when changing a like set of wheels. The tool clearance may change with machine use and should be inspected often. Failure to maintain proper clearance may result in damage to the wheel rim or tire.

16. Move the right hand top helper into position opposite the mount/demount head positioning the edge of the helper just outside the rim edge. (See Fig. 11.14 -11.15)

Fig. 11.14

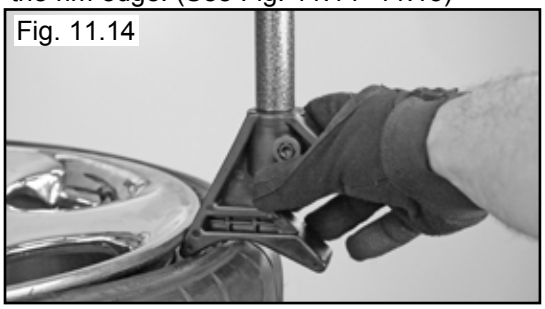
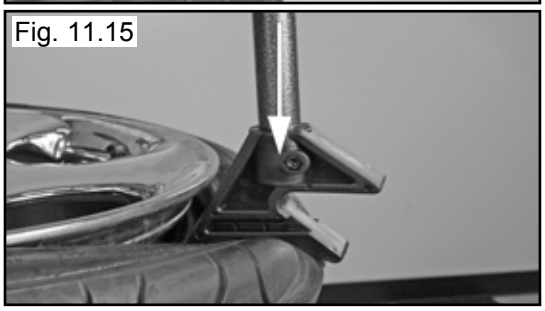
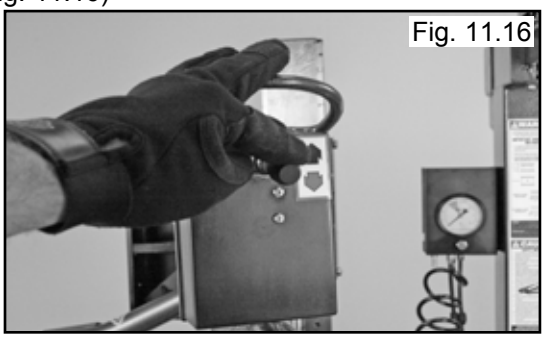


Fig. 11.15



17. Press down on the right hand control valve. (See Fig. 11.16)

Fig. 11.16



18. Power the right top helper down to force the tire bead into the drop the center of the wheel.(See Fig. 11.17 - 11.18)

Fig. 11.17

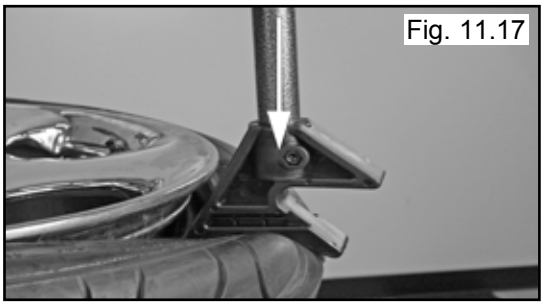
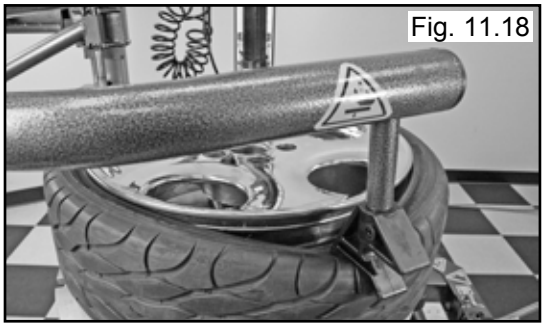


Fig. 11.18



19. Insert the smooth curved end of tool bar over the right end knob of the mount/demount head and below the top bead of the tire. (See Fig. 11.19 -11.20)

Fig. 11.19

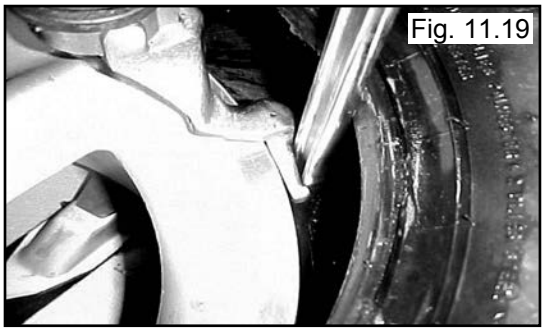
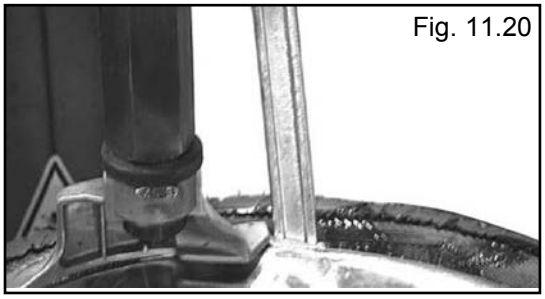
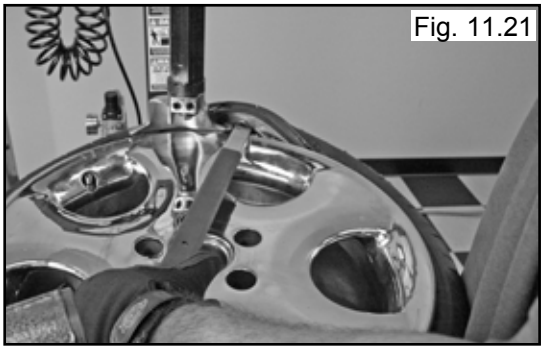


Fig. 11.20



20. Push the tool bar down toward the wheel to lift the tire bead up and over the right -side knob portion of the demount head. Hold the tool bar in this position. (See Fig. 11.21 - 11.22)

Fig. 11.21



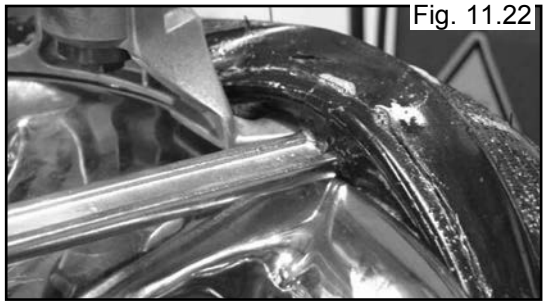


Fig. 11.22

21. Depress the table top pedal to rotate the wheel clockwise. Leave the right hand helper in position opposite the demount head and allow it to follow the wheel rotation to assist the bead into drop center while demounting. Hold the tool bar down until demounting nears completion. (See Fig.11.23 - 11.25)

Fig. 11.23

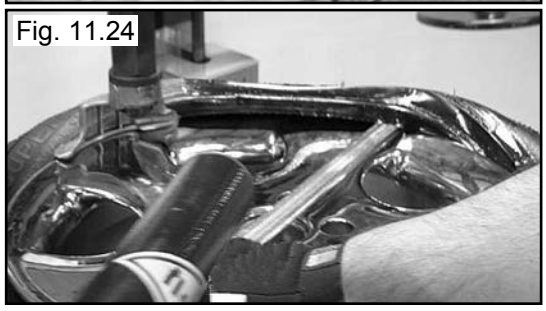


Fig. 11.24


Fig. 11.25

DANGER

DANGER!

The tool bar and demount head may encounter resistance or come under load at times during the mount and demount procedures. Keep one hand firmly on the tool to avoid possible tool kick back. Use the reversing feature (lift table top pedal upwards) to back out of jam ups.

22. Lift and hold the tire so it is positioned with the lower bead in the drop-center portion of the wheel. If the tire is large/wide or has become stuck on the lower part of the rim, the lower bead helper disk may be used to un-stick and raise the tire. (See Fig. 11.26)


Fig. 11.26

23. Insert the smooth curved end of the tool bar over the right end of demount head and below the lower bead of the tire. Push the tool bar down toward the wheel to lift the tire bead up and over the right -side knob portion of the demount head. Hold the tool bar in this position. (See Fig. 11.27 -11.28)


Fig. 11.27


Fig. 11.28

24. Depress the table top pedal to rotate the wheel. The demount head will guide the bead up and over the edge of the wheel. Continue rotation until the lower bead is de-mounted. The helper disk should be removed during rotation. Swing the disc out of the way to complete de-mounting. (See Fig. 11.29)

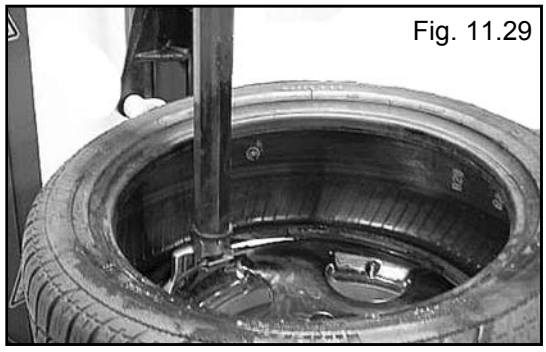


Fig. 11.29

25. After the tire has been removed from the wheel, depress the tower tilt pedal to move the tower away from the wheel. (See Fig. 11.30)

Fig. 11.30

SECTION 12

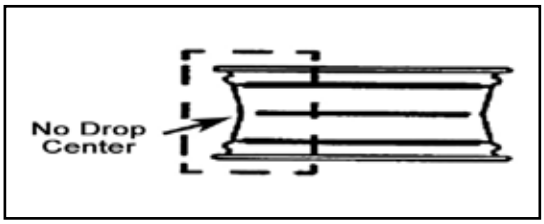
CUSTOM AND SPECIAL WHEELS

⚠ DANGER

If a custom wheel is damaged in dismounting, STOP, and avoid damaging the other wheels. Continue only when the cause is identified and corrected.

Alloy Wheels

Some manufacturers offer wheels with little or no drop center. These are not DOT approved. The tire or wheel - or both - can be damaged and the tire could explode under pressure, resulting in serious injury or death. If you attempt to mount/demount this type of wheel, use extreme caution.

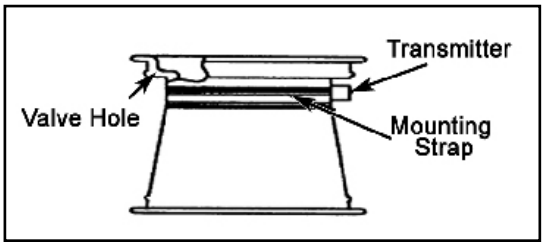


European Performance Wheels (Asymmetrical Hump)

Some European wheels have very large humps except near the valve hole. On these wheels, the beads should be loosened at the valve hole on both the upper and lower sides first.

Wheels with Low Pressure Warning Sensors

Performance wheels on some vehicles (including Corvette, BMW, Lamborghini Diablo) have a pressure sensor strapped to the rim opposite the valve hole. On these wheels, the beads should be loosened at the valve hole on both upper and lower sides first.



DEMOUNTING TUBE TYPE TIRES

1. After both tire beads are loosened, lubricate the beads and rim liberally.

2. Position the demount head and bead lifting tool as described earlier paying careful attention not to pinch the tube. Depress the table top pedal and rotate only a short distance at a time. This allows you to stop the process should you suspect the tube is getting pinched.

3. After upper bead is demounted, remove tube and demount lower bead.

NOTE:
Table top rotation can be stopped at any time by removing your foot from the rotation pedal. Normal table top rotation for demounting is clockwise. Depress the table top pedal to rotate this direction. To rotate the table top counter-clockwise, lift the pedal up with your toe.

FOR TUBE-TYPE TIRES
With tube-type tires, demount the upper bead and remove the tube before de-mounting the lower bead.

⚠ WARNING

WARNING!
Check tire and wheel carefully before mounting. Make sure the tire bead diameter and wheel diameter match exactly. Consult the Rubber Manufacturer's Association for approved rim widths for tire sizes.

⚠ DANGER

DANGER!
Attempts to force a bead seat on mis-matched tires and wheels can cause the tire to violently explode, causing serious personal injury or death to operator and/or bystanders.

⚠ WARNING

WARNING!
Never mount a tire and wheel handed to you by anyone without checking both tire and wheel for damage and compatibility. Be extra cautious of persons without knowledge of tire service. Keep bystanders out of service area.

SECTION 13

WARNING

WARNING!
Never mount a damaged tire. Never mount a tire on a rusty or damaged wheel. Damaged tires and/or wheels may explode. If you damage the tire bead during mounting, STOP! Remove the tire and mark it as damaged.
Do not mount a damaged tire.

MOUNTING

This information must be read and followed carefully to prevent accidents and injuries during mounting.

1. Inspect the wheel closely for damage. Clean the wheel and remove any light corrosion or rubber residue. Do not attempt to service heavily corroded wheels. (See Fig. 13.1)


Fig. 13.1

2. Inspect tire for damage, paying close attention to the beads. Verify tire and wheel size match. (See Fig. 13.2)

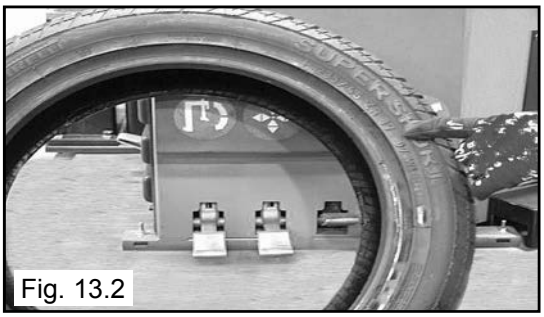


Fig. 13.2

3. Lubricate both tire beads liberally with tire manufacturer approved lubricant. (See Fig. 13.3)


Fig. 13.3

4. Place tire over wheel and move tower and mount/demount head into position as described earlier. Position tire so that the lower bead is above the “duckbill” side of the mount/demount head and below the right front knob. (See Fig. 13.4)

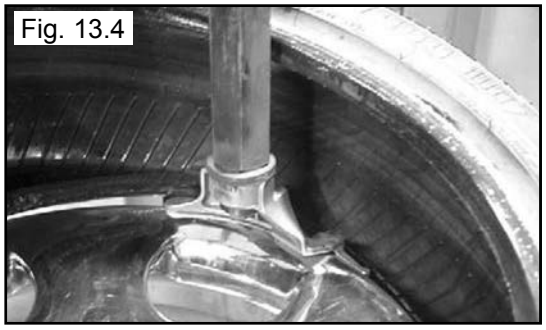


Fig. 13.4

5. Manually force the tire down into the drop center of the wheel directly across from the mount head to reduce the tensional force on the bead. Depress the table top pedal and rotate the wheel to mount the lower bead. Rotate the table top until the lower bead is fully mounted. (See Fig. 13.5 -13.6)


Fig. 13.5

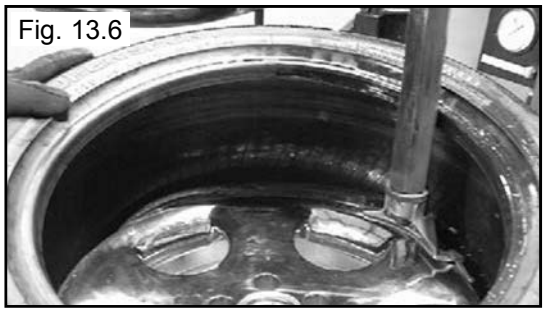


Fig. 13.6

6. For the top bead, rotate the table top until the valve stem is directly across from the mount head. Lift the upper bead above the left “duckbill” side of the mount/demount head and below the right front knob. (See Fig. 13.7)

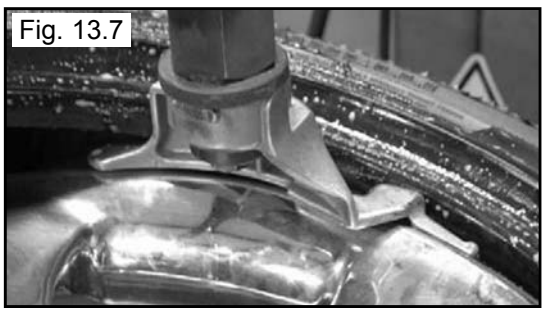


Fig. 13.7

7. With the right side helper, press down on the tire near the right side assist roller to hold the tire in the drop center. (See Fig. 13.8)

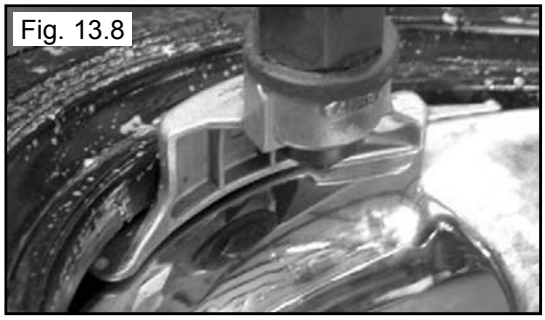


Fig. 13.8

8. Depress the table top pedal and rotate the tire until the bead is mounted. The right side helper shoe will follow the tire during rotation. (See Fig. 13.9 -13.12)

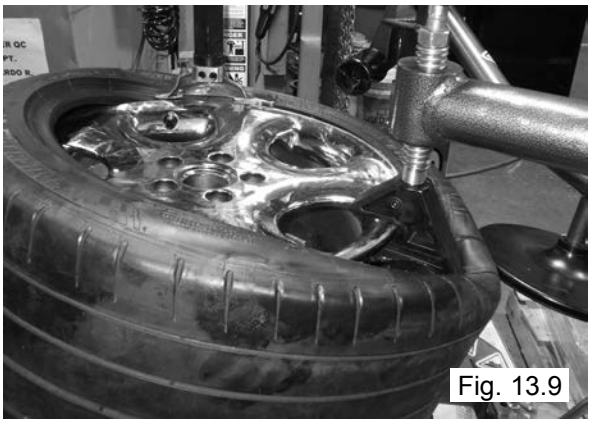


Fig. 13.9


Fig. 13.10

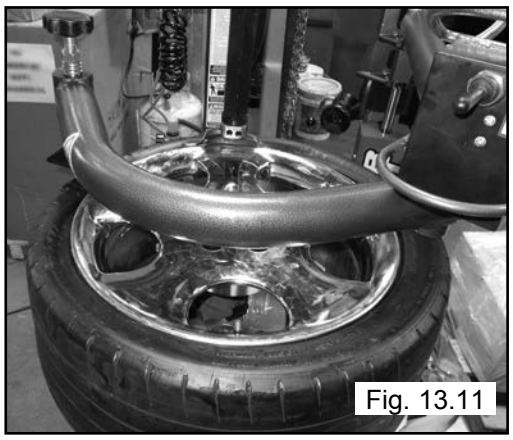


Fig. 13.11


Fig. 13.12

SECTION 14

MOUNTING TUBE TYPE TIRES

1. Lubricate the beads and rim liberally.

2. Position the demount head and bead lifting tool as described earlier. Mount the bottom bead first.

3. Round out the tube with a small amount of air. Avoid pinching or forcing the tube. Apply rubber lubricant to the tube.

4. Insert the tube into the tire paying careful attention not to pinch the tube.

5. Depress the table top pedal and rotate only a short distance at a time. This allows you to stop the process should you suspect the tube is getting pinched.

6. Mount the top bead.

⚠ WARNING

WARNING!
Do not force the tire onto the rim. Bead damage could result making the tire unsafe and/ or creating the risk of injury.

SECTION 15

INFLATION INSTRUCTIONS

Tire inflation is performed in four steps: Restraint, Bead Seal, Bead Seat, and Inflation. Read the explanation of each step and understand them thoroughly before proceeding.

⚠ DANGER

DANGER!

CHECK INFLATION GAUGE FOR PROPER OPERATION. ACCURATE PRESSURE READINGS ARE IMPORTANT TO SAFE TIRE INFLATION. REFER TO THE OPERATING MAINTENANCE SECTION OF THIS MANUAL FOR INSTRUCTIONS.

⚠ WARNING

WARNING!

TIRE FAILURE UNDER PRESSURE IS HAZARDOUS. THIS TIRE CHANGER IS NOT INTENDED TO BE A SAFETY DEVICE TO CONTAIN EXPLODING TIRES, TUBES, WHEELS OR BEAD SEALING EQUIPMENT. INSPECT TIRE AND WHEEL CAREFULLY FOR MATCH, WEAR, OR DEFECTS BEFORE MOUNTING. ALWAYS USE APPROVED TIRE BEAD LUBRICANT DURING MOUNTING AND INFLATION. THE INFLATION PEDAL, LOCATED AT THE CENTER OF THE FRONT SIDE OF THE MACHINE, CONTROLS THE FLOW OF AIR THROUGH THE INFLATION HOSE.

⚠ DANGER

DANGER!

THE CLIP-ON AIR CHUCK ON THE END OF THE INFLATION HOSE AND ALL INFLATION RELATED COMPONENTS SHOULD BE CHECK WEEKLY FOR PROPER OPERATION. DO NOT USE THIS MACHINE FOR TIRE INFLATION IN ANY PARTS ARE DAMAGED OR APPEAR NO TO BE IN PROPER WORKING ORDER.

INFLATION PEDAL OPERATION

The inflation pedal located at the front of the checks air pressure in the tire; controls the flow of air through the inflation hose. (See Fig. 15.1)

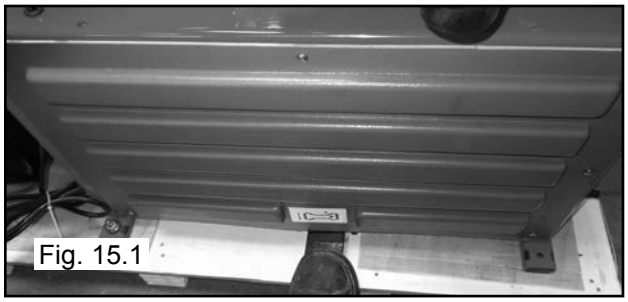


Fig. 15.1

Tire Inflation – This is the activated position. With the inflation hose attached to the tire valve and the pedal depressed, line pressure is allowed to flow through the valve and into the tire for inflation. Tire pressure is indicated on the gauge in this position.
(See Fig. 15.2-15.3)

Fig. 15.2

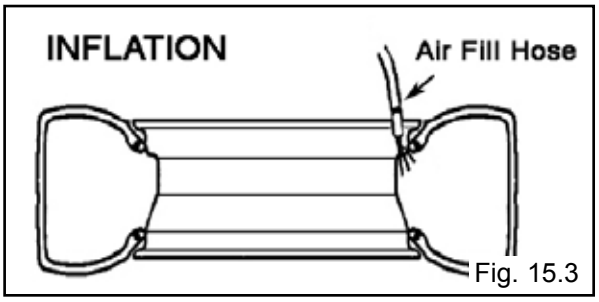


Fig. 15.3

SECTION 16

STAGES OF INFLATION

Review the following descriptions and diagrams carefully. Refer to them as necessary during wheel restraint, bead sealing, bead seating, and inflation to verify that you are proceeding properly and safely.

⚠ WARNING

WARNING!

THIS DEVICE ACTS AS A RESTRAINT DEVICE ONLY. IT WILL NOT PROTECT OPERATORS IN THE EVENT OF CATASTROPHIC TIRE/ WHEEL RUPTURE OR FAILURE. ALWAYS US EXTREME CAUTION DURING THE INFLATION PROCEDURE. AS AN ADDED SAFETY PRECAUTION, SAFETY CAGES THAT CONFORM TO OSHA STANDARD 1910.177 ARE RECOMMENDED.

STAGE ONE / WHEEL RESTRAINT

The tire rim needs to be securely mounted to the turntable during all stages of inflation. As an added safety precaution, a wheel restraint devise has been added to protect operators during tire inflation.

1. Check that rim is properly mounted and secure. Refer to Demounting Section for review.

2. Raise the right helper and support assembly and insert the restraint devise as shown. (See Fig. 16.4)


Fig. 16.4

2. Make sure the restraint tool is centered in the center hub of the wheel then press down on the left hand control valve. (See Fig.16.5-16.6)

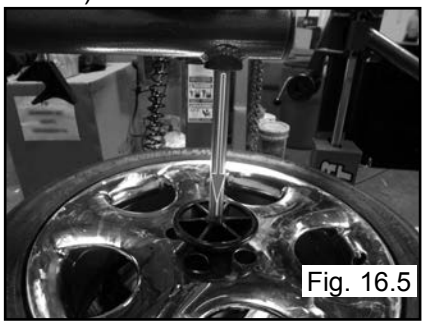


Fig. 16.5

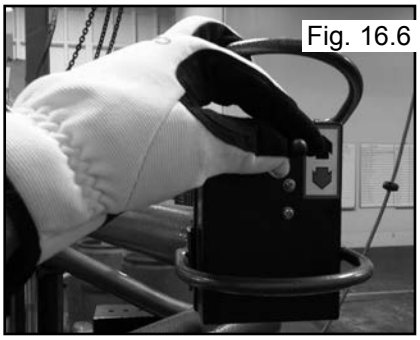


Fig. 16.6

STAGE TWO / BEAD SEALING

1. Remove the Valve Stem Core and position Valve Stem and connect the Inflation Hose. (See Fig. 16.7)


Fig. 16.7

2. Hold tire up against upper edge of the wheel. Be sure tires top bead is over the bottom of the valve stem. (See Fig. 16.8)

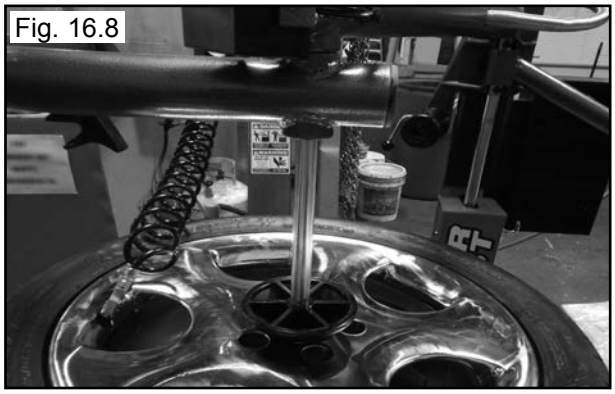


Fig. 16.8

⚠ CAUTION

CAUTION!

NEVER POINT NOZZLE TOWARDS YOURSELF OR OTHER PERSONS. INSPECT NOZZLE, TIRE AND WHEEL FOR DEBRIS. NOZZLE MUST BE POINTED TOWARD TIRE BEAD AREA. HOLD NOZZLE SECURELY WITH BOTH HANDS AT ALL TIMES. NEVER OPERATE THE NOZZLE WITHOUT A TIRE AND WHEEL POSITIONED ON THE TABLE. DIRT AND DEBRIS COULD BE BLOWN INTO THE AIR WITH ENOUGH FORCE TO INJURE THE OPERATOR OR BYSTANDERS.

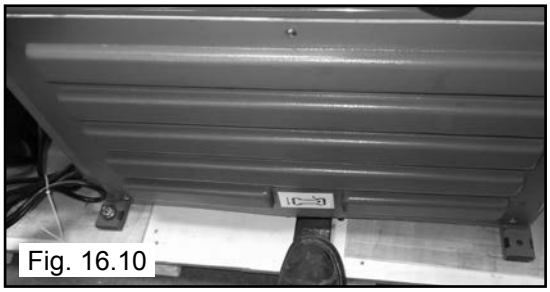
3. Position the Turbo-Blast Nozzle to direct air towards the

Rim Center just under the Rim lip. (See Fig. 16.9)

4. Depress inflation pedal and open the Turbo-Blast Valve

The blast of air from the valve will expand tire and seal the beads. (See Fig. 16.10)

5. Release the inflation pedal. Verify that both beads are completely sealed to the wheel. Repeat these steps if beads



have not sealed. It may be necessary to wait a few seconds for the air storage tank to recover before attempting again. If tire and wheel are properly lubricated and operator cannot achieve bead seal after a few attempts, the valve core should be removed from the valve stem to allow more air flow into the tire to assist with bead seal. After bead seal is achieved, remove the chuck and reinstall the valve core.

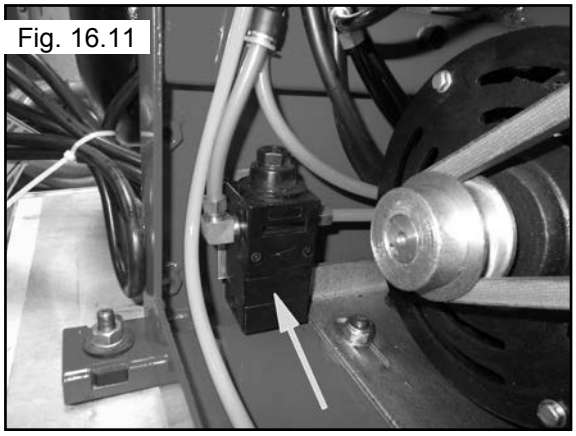
TIRE INFLATION

WARNING!
KEEP BALL VALVE CLOSED WHEN TURBO BLAST SYSTEM IS NOT IN USE

WARNING!

CHECK THE FUNCTION OF THE PRESSURE LIMITER REGULARLY AND MAINTAIN IT ACCORDING THE INSTRUCTIONS PROVIDED IN THIS MANUAL FOR SAFE AND PROPER OPERATION. DO NOT TAMPER WITH OR ATTEMPT TO ADJUST THE PRESSURE LIMITER. TIRES REQUIRING INFLATION BEYOND 60 PSI SHOULD ONLY BE INFLATED IN A SAFETY CAGE.

The unit is equipped with a pressure limiter/regulator to assist the operator with proper tire inflation. The pressure limiter will keep most car and light truck tires from inflating beyond 60 PSI (smaller tires may reach higher pressures). It is the operators responsibility to follow all instructions and to control inflation pressure as specified in these instructions. (See Fig. 16.11)



STAGE THREE / BEAD SEATING

Bead seating usually occurs on the long tapered side of the wheel first and the shorter side last. Bead seating will usually require at least 7 PSI in the tire. 40 PSI is the maximum safe pressure at this stage regardless of tire operating pressure. Most European import cars and many aftermarket alloy wheels are very tight and can be difficult to bead seat. Also note that asymmetrical hump and run-flat tires are extremely difficult to bead seat. Follow tire manufacturer's recommended procedure for bead seating.

⚠ WARNING

WARNING!

OPERATOR SHOULD KEEP HANDS, ARMS AND ENTIRE BODY AWAY FROM THE TIRE DURING THE REMAINING BEAD SEAT AND INFLATION PROCEDURES. DO NOT STAND OVER TIRE, AS PERSONAL INJURY COULD RESULT FROM INFLATING TIRE. AVOID DISTRACTION DURING INFLATION. CHECK TIRE PRESSURE FREQUENTLY TO AVOID OVER INFLATION. EXCESSIVE PRESSURE CAN CAUSE TIRES TO EXPLODE, CAUSING SERIOUS INJURY OR DEATH TO OPERATOR OR BYSTANDER.

1. Once tire pressure is indicated on the air gauge (inflation pedal depressed, continue to inject air into the tire in short intervals. Check the pressure frequently. Stand back during bead seat. Keep hands, arms, and entire body away from tire during this procedure. Tire beads should move outward and "pop" into their bead seat position as pressure inside the tire increases. If this does not happen, a problem exists. Investigate carefully. (See Fig. 16.12)

⚠ WARNING

WARNING!

KEEP HAND AND FINGERS CLEAR!
KEEP ENTIRE BODY AWAY FROM THE TIRE.

Fig. 16.12

2. Release air pressure from the tire by pressing the manual release valve button. NOTE: The inflation hose must be attached to the valve stem during this procedure. (See Fig. 16.13)

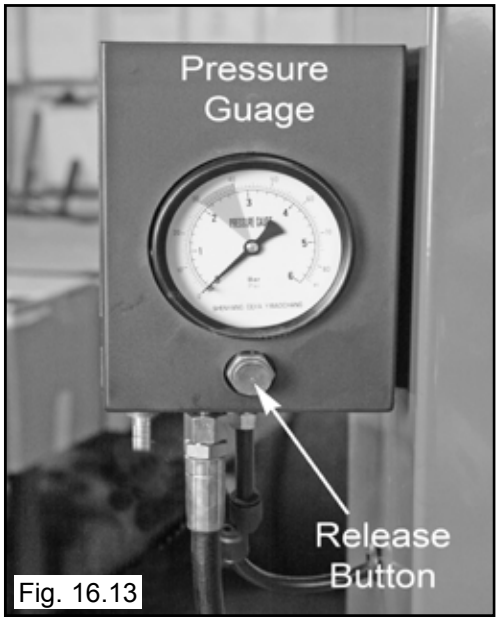


Fig. 16.13

⚠ WARNING

WARNING!

CHECK TIRE PRESSURE FREQUENTLY. NEVER EXCEED 40 PSI WHILE SEATING BEADS. ONCE SEATED, NEVER EXCEED TIRE MANUFACTURER'S RECOMMENDED AIR PRESSURE. TIRES CAN EXPLODE, ESPECIALLY IF THEY ARE INFLATED BEYOND THEIR LIMITS. AT ALL PRESSURE LEVELS, WHEN INFLATING THROUGH THE VALVE STEM; KEEP HANDS, ARMS, AND ENTIRE BODY AWAY FROM INFLATING TIRE.
AN EXPLODING TIRE, WHEEL OR BEAD SEATING EQUIPMENT MAY PROPEL UPWARD AND OUTWARD WITH SUFFICIENT FORCE TO CAUSE SERIOUS INJURY OR DEATH TO OPERATOR OR BYSTANDER.

MIS-MATCHED TIRES AND WHEELS

NEVER ATTEMPT TO MOUNT MIS-MATCHED TIRES AND WHEELS. MIS-MATCHED TIRE AND WHEEL COMBINATIONS CAN EXPLODE, CAUSING PERSONAL INJURY OR DEATH TO OPERATOR AND BYSTANDERS. FOR SAFETY, DO NOT ATTEMPT TO MOUNT AND INFLATE MIS-MATCHED TIRES AND WHEELS.

⚠ DANGER

DANGER!

NEVER INCREASE AIR PRESSURE TO EXCEED 40 PSI WHEN ATTEMPTING TO SEAT BEAD. IF OPERATOR IS UNABLE TO OBTAIN BEAD SEAT, SOMETHING IS WRONG. DEFLATE TIRE COMPLETELY, INSPECT TIRE AND WHEEL; CORRECT ANY PROBLEMS FOUND, RE-LUBRICATE BOTH BEADS AND REATTEMPT BEAD SEAL AND SEAT PROCEDURES. FOLLOW ALL SAFETY INSTRUCTIONS IN THIS MANUAL.

STAGE FOUR / TIRE INFLATION

1. Make sure both beads are seated. When both beads are seated, the tire is ready for inflation.

2. Replace the valve core if it was removed.

3. Depress the inflation pedal to position two to inflate the tire. **DO NOT STAND OVER TIRE DURING INFLATION.**

4. Do not inflate the tire above the manufacturer's recommended pressure as stamped on the tire sidewall. The typical inflation pressure for automobile tires is between 24 and 45 PSI. Light truck inflation pressure typically covers a wider range. Release air pressure from the tire by pressing the manual release valve button.

⚠ WARNING

THE INFLATION PRESSURE LIMITER IS PRE-SET AT THE FACTORY AND SHOULD NEED NO ADJUSTMENT. ADJUST ONLY IF PRESSURE EXCEEDS 60 PSI.

Operating a tire changer with a defective, improperly adjusted, or by-passed pressure limiter could result in a tire explosion with severe injury or death to the operator or bystanders. Always be sure that the pressure limiter is operating properly on the machine at all times. Pressure limiter is set at 60 PSI. Any required inflation above 60 PSI should be performed in an inflation chamber/safety cage.
A tire explosion may cause personal injury or death to operator or bystanders.

⚠ DANGER

DANGER!
IMPORTANT
When inflating tires that require more than 60 PSI, always use a safety cage and air hose with a clip-on air chuck and in-line valve. The hose must have enough length between the chuck and the operation/in-line valve to allow the operator to stand outside the trajectory.

Safety Cage

SECTION 17

MAINTENANCE INSTRUCTIONS

Read and follow all the maintenance instructions provided in this manual to keep the machine in good operating condition. Regular inspections and proper maintenance are essential to preventing accidents and injuries. These instructions will help you service the unit. Instructions are for a person with some mechanical ability and training. No attempt has been made to describe all basic steps like how to loosen or tighten fasteners. Basic procedures such as cycling systems and checking operation of the equipment are not fully described. Do not attempt to perform work beyond your ability or at which you have no experience. If you need assistance, call an authorized service center or contact the factory.

DAILY

♦ Check the tire pressure gauge function daily, and check the accuracy monthly. Use a pressurized tire and a high quality pressure gauge. If the gauge is defective, replace it immediately.

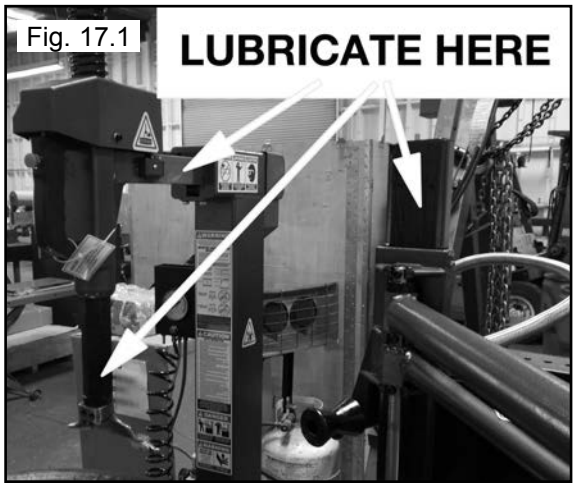
♦ Make sure all fasteners are securely tightened and all guards and covers are in place.

♦ Check for worn, damaged or missing parts including grips and protective covers. Replace them before allowing the unit to be used.

MONTHLY

♦ The vertical and horizontal slides and the helper slides should be cleaned with a vaporizing solvent and then lubricated with chassis grease once a month.
(See Fig. 17.1)

Fig. 17.1



♦ Check adjustment of the mount/demount head monthly.

♦ Check function of the inflation hose pressure limiter/regulator monthly. Always secure/stow the cover if adjustments are made. **The pressure regulator should never be adjusted to exceed 60 PSI.**

♦ The table top, clamps, steel mount/demount head, and other working surfaces should be cleaned with a vaporizing solvent every month.

♦ On a daily basis, inspect the unit and check to be certain that all systems are operating normally. Follow detailed inspection and testing procedures as specified for various components at regular intervals.

♦ Replace any damaged or missing safety decal's. They are available from the factory.

Mount/Demount Tool Head Adjustment

To adjust tool head lift, adjust locking nut up or down until lift clearance is 1/8" to 3/16". Recheck clearance before replacing cover. (See Fig. 17.2 - 17.3)

Fig. 17.2

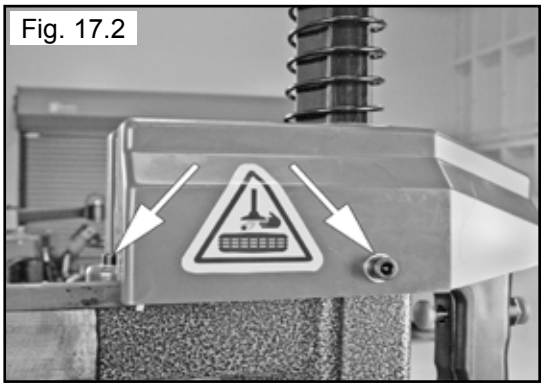
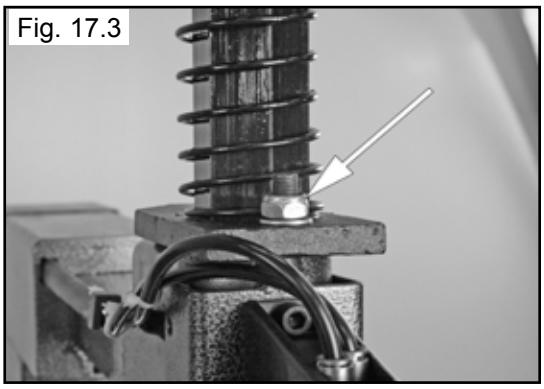
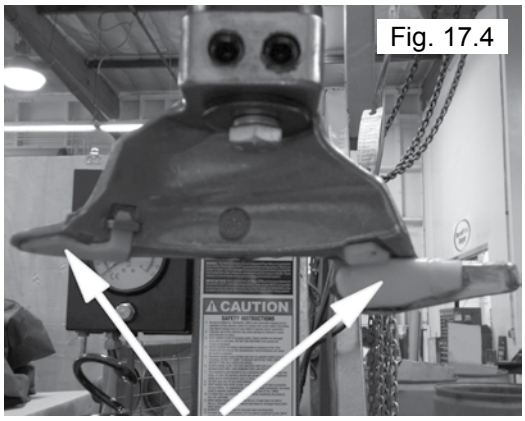


Fig. 17.3



Mount/Demount Head Cleaning

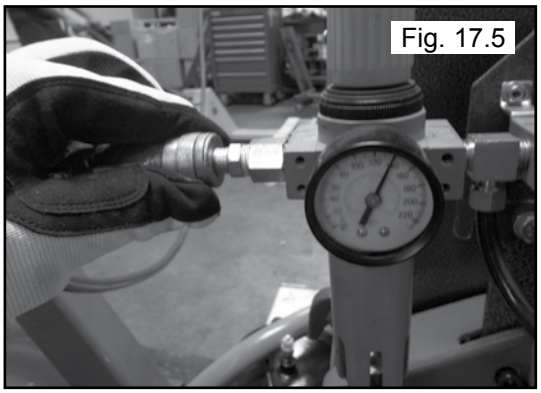
1. Inspect inserts and clean dirt and debris from the mount/demount tool roller with small screw driver or pick. (See Fig.17.4)



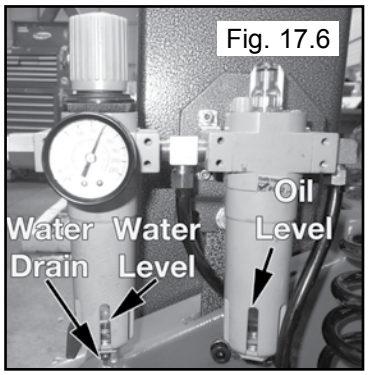
Water Separator/Lubricator Maintenance

Check oil and water levels regularly, and perform these maintenance items weekly:

1. Disconnect air supply to machine. (See Fig. 17.5)



2. Observe the sight glass on the water separator/filter unit. If water is observed, drain by pressing upwards on the drain plug at the bottom of the reservoir. (See Fig. 17.6)



3. Add oil to the lubricator if the fluid level is below the middle of the sight glass. Remove the reservoir by turning counter-clockwise and pulling down. Add SAE 10W non-detergent oil or an air tool oil if necessary.

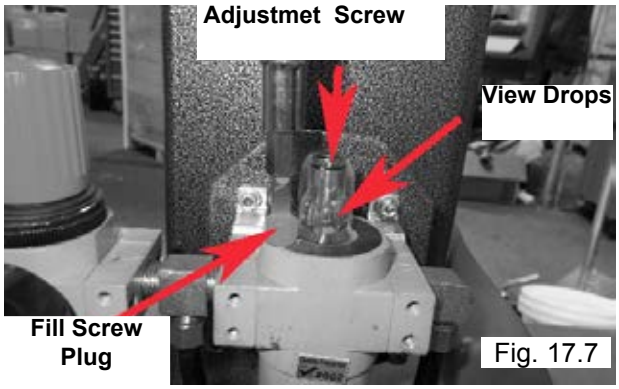
4. Reconnect the air when service/adjustments are complete.

Oiler Adjustment

NOTE:
This adjustment will require two persons to perform.

1. With the Air source connected, depress the Bead Breaker Pedal to operate the Bead Breaker.

2. Observe the site glass and adjust the oil flow of the oiler by turning the Oiler Adjustment Knob so that 2-3 drops of oil drip through the site glass for each operation of the Bead Breaker Pedal. (See Fig 17.7)



(Either reservoir may be removed for cleaning by turning the reservoir counter-clockwise and pulling down.)

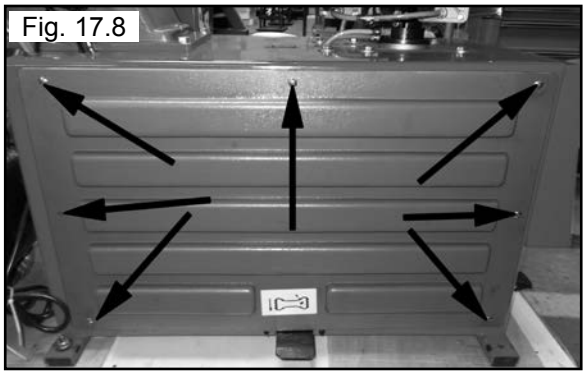
3. Reconnect the air supply when service/adjustments are complete.

Turntable Drive Belt Inspection / Adjustment.

DANGER! The motor on this machine contains high voltage. Disconnect power at the receptacle before performing any electrical repairs. Secure plug so that it cannot be accidentally plugged in during service.

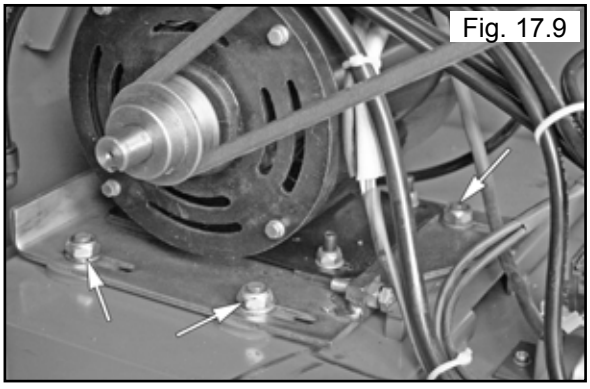
1. Remove the Side Panel. (See Fig. 17.8)

Fig. 17.8



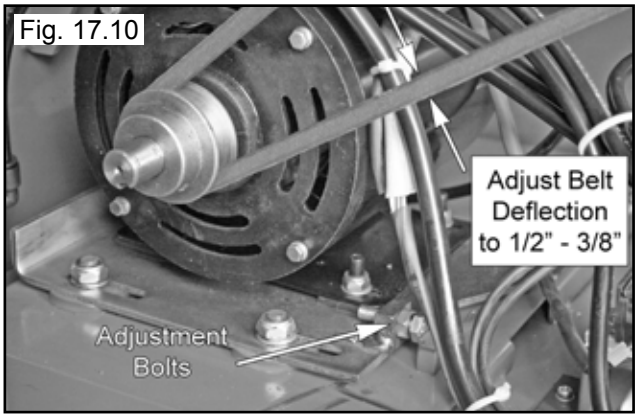
2. Loosen the four Motor mounting / adjusting bolts and nuts. (See Fig. 17.9)

Fig. 17.9



3. Inspect the Drive Belt for cracking and wear and replace as necessary. Adjust the Belt deflection to 3/8” - 1/2” using the Adjustment Bolt. Tighten all bolts when adjustment complete. (See Fig. 17.10)

Fig. 17.10



IMPORTANT NOTE :
Transmission oil specifications
90W Plus Required

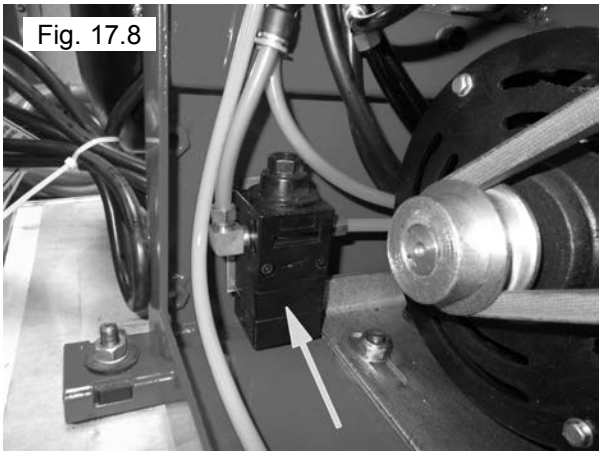
Inflation Pedal Pressure Limiter Maintenance

WARNING

THE PRESSURE LIMITER IS PRE-SET AT THE FACTORY AND SHOULD NEED NO ADJUSTMENT. ADJUST ONLY IF PRESSURE EXCEEDS 60 PSI. Operating a tire changer with a defective, improperly adjusted, or by-passed pressure limiter could result in a tire explosion with severe injury or death to the operator or bystanders. Always be sure that the pressure limiter is operating properly on the machine at all times. Pressure limiter is set at 60 PSI. Any required inflation above 60 PSI should be performed in an inflation chamber/safety cage. A tire explosion may cause personal injury or death to operator or bystanders.

The inflation pedal pressure limiter helps prevent inflation of standard size or larger tires or tubes beyond 60 PSI to minimize risk of explosion. This device is for the safety of the operator and bystanders. Proper operation of the pressure limiter is essential to safe operation of the machine. (See Fig. 17.8)

Fig. 17.8

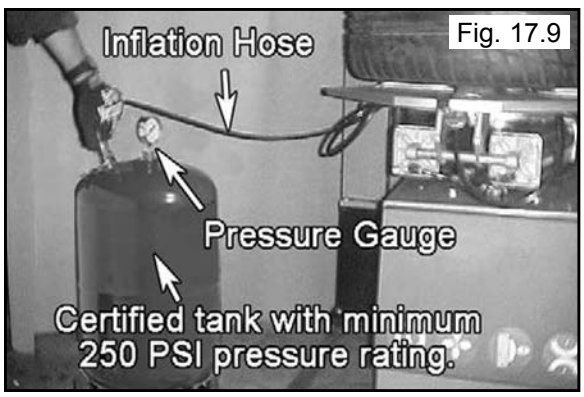


Check operation of the pressure limiter as follows at least once a month:

1. Remove tires and/or wheels from the machine.

2. Connect the inflation hose to an empty service tank with a pressure gauge (gauge should read 0). Use a certified tank with at least 250 PSI pressure rating. (See Fig. 17.9)

Fig. 17.9



3. Depress inflation pedal to position one to start air flow through the hose and into the tank. Maintain a steady pressure for constant flow.

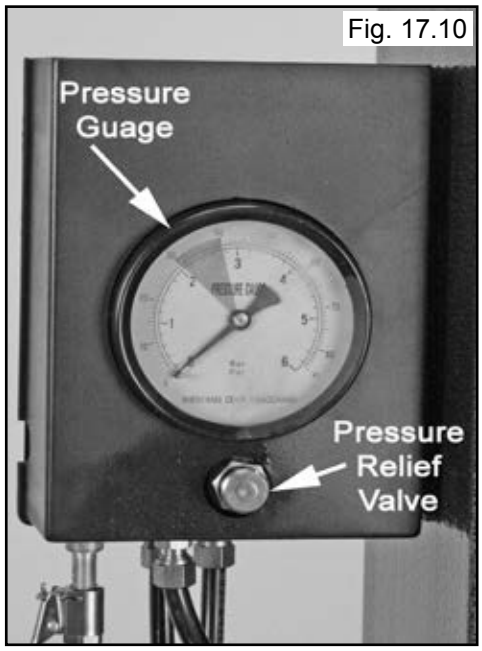
4. Watch the rising pressure on the tank gauge and the gauge on the machine. As tank pressure reaches 60 PSI, the pressure limiter should stop the air flow automatically. Both gauges should read 60 PSI ± 5 PSI.

5. If the pressure exceeds 60 PSI, adjust the knob on the regulator by lifting the locking cover and turning COUNTERCLOCKWISE. After adjustment is made, secure cover in the locked position.

6. Repeat steps 1-6. Re-adjust if necessary.

7. After pressure limit has been set, check the manual release valve function by pressing the button and releasing pressure from the tank until it reaches 50 PSI. Disconnect inflation hose, and release air inside tank. (See Fig. 17.10)

Fig. 17.10



For additional copies
or further information, contact:
BendPak Inc. / Ranger Products
1645 Lemonwood Dr.,
Santa Paula, CA. 93060
1-805-933-9970
www.bendpak.com

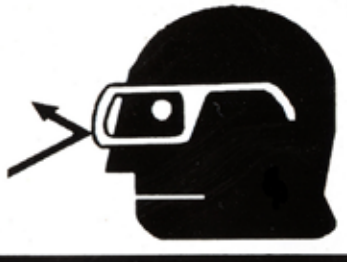
CAUTION

KEEP HANDS CLEAR OF BEAD AREA WHEN INFLATING.

WARNING

BE SURE TO READ ALL WARNING LABELS AND INSTRUCTION MANUAL PRIOR TO OPERATION OF THIS MACHINE

CAUTION



ALWAYS WEAR SAFETY GLASSES WHEN OPERATING THIS MACHINE.

WARNING

KEEP HANDS CLEAR OF ALL PINCH POINTS

DANGER

STAND CLEAR WHILE INFLATING TIRE. TIRE OR WHEEL FAILURE UNDER PRESSURE MAY CAUSE SERIOUS INJURY OR DEATH.

WARNING

DO NOT WEAR LOOSE CLOTHING, LONG HAIR OR JEWELRY. MOVING PARTS CAN SNAG AND PULL

CAUTION

READ FIRST

- ✔ Be sure to *READ ALL WARNING LABELS* and instruction manual prior to operation of this machine. Failure to comply with proper safety instructions may lead to serious harm or even death of operator and/or bystanders.
- ✔ Improper operation of this machine may cause damage to machine or cause personal harm or injury.
- ✔ *ALWAYS* wear safety goggles when operating this machine.
- ✔ *KEEP HANDS CLEAR* of all pinch points.
- ✔ Check machine for damaged parts prior to operation. *DO NOT USE MACHINE* if any component is broken or damaged.
- ✔ *NEVER EXCEED* the factory recommended air pressure of tire. Over inflating the tire beyond the manufacturer's recommendation can cause tire burst or explosion.
- ✔ Operators should inspect all tires and rims for possible defects prior to mounting.
- ✔ *ALWAYS INSPECT TIRES BEFORE MOUNTING.* Defective or damaged tires may burst or explode when inflating and may lead to serious harm or injury.
- ✔ *ALWAYS MAKE SURE TIRE SIZE MATCHES RIM SIZE* prior to mounting. Mounting tires on defective or improper rims can cause tire burst or explosion and may lead to serious harm or injury.
- ✔ This machine is not intended to be a restraining devise for exploding tires, tubes, or rims. All operators should take proper precaution to implement safety and to avoid personal injury or harm.
- ✔ *DO NOT* lean over the tire while inflating. *KEEP HANDS AND BODY CLEAR* at all times and as far back as possible during inflation. An exploding tire, rim, or component thereof can cause injury or death to operator and/or bystanders. *REMAIN CLEAR AT ALL TIMES.*
- ✔ To inflate tires, use short bursts while carefully monitoring the pressure, tire, rim, and bead.
- ✔ While seating beads *NEVER EXCEED* 40 p.s.i. If bead does not seat at 40 p.s.i., immediately relieve pressure and check for mismatch of tire, damaged bead and/or other cause.
- ✔ *ALWAYS USE* good quality tire lubricant when servicing tires.

Always Think Safety!

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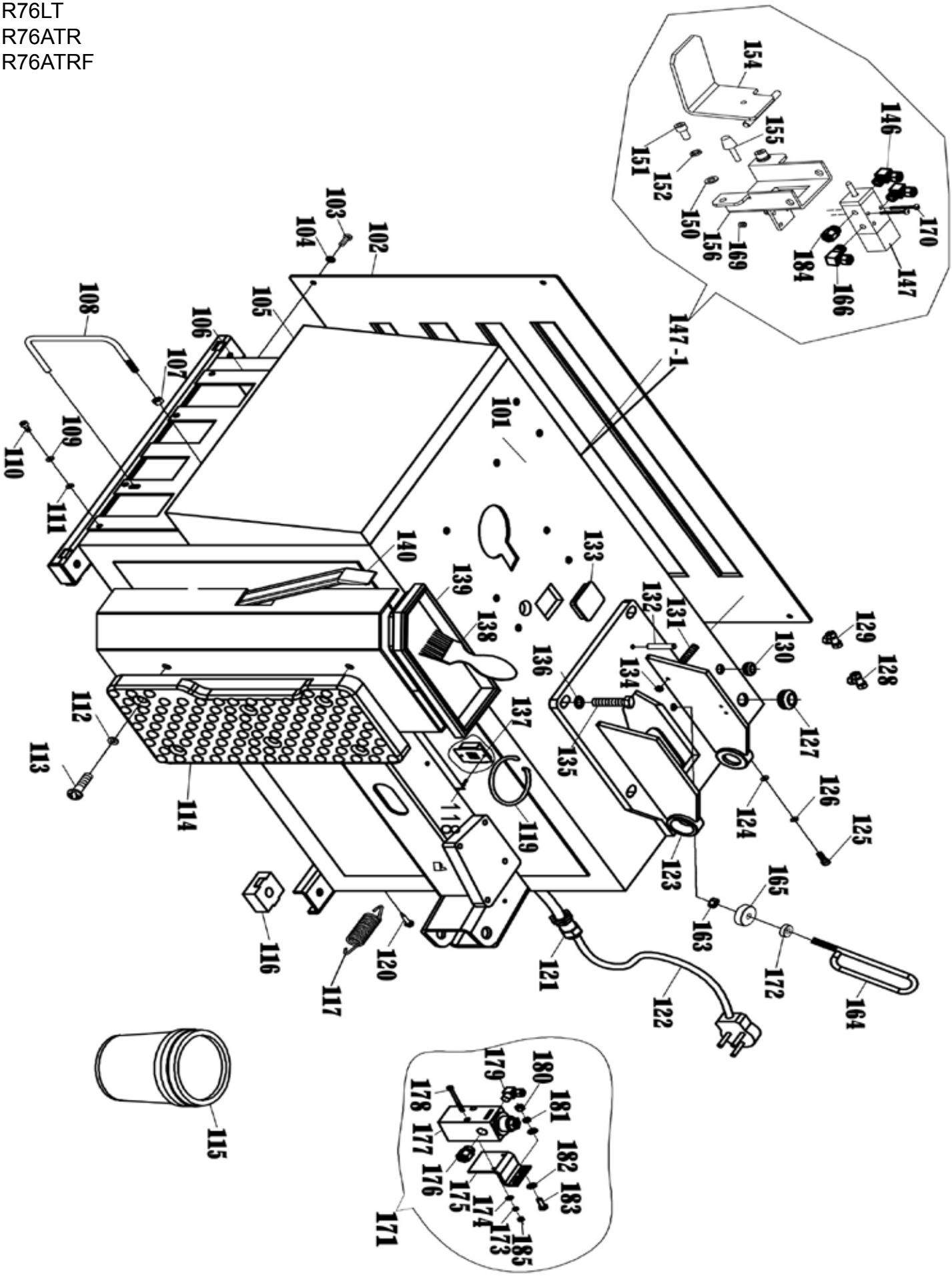

P/N	DESCRIPTION
101	Chassis Body
102	Side Cover
103	SHCS M6 x 16
104	Washer M6
105	Pedal Cover
106	Chassis Front Cover
107	Nut M8
108	Foot Pedal Divider
109	Washer M6
110	SHCS M6 X 16
111	Washer M6 SL
112	Washer M6 x 24mm Flat
113	BHPS M6 X 20
114	Wheel Support Pad
115	Soap Bucket
116	Plastic Foot Pad
117	BB Return Spring
118	BHPS M3 X 10
119	Soap Bucket Retaining Ring
120	HHB M5.5 X 25 STS
121	Power Cord Grip
122	Power Cord
123	Vertical Arm Base
124	Washer M5 Flat
125	SHCS M5 X 20
126	Washer M5 SL
127	Rubber Grommet 16mm
128	Fitting 8mm X 8mm X8 mm Tee
129	Fitting 8mm X 8mm X6 mm Tee
130	Rubber Grommet 12mm
131	FHS M10 X 40
132	Pin 6mm X 40mm
133	Tire Changer Body Plug
134	Nut M10
135	HHB M12 X 70
136	Washer M12 Flat
137	Voltage switch 110V/220V
138	Soap brush
139	Tool tray
140	Pry bar
146	Fitting 1/8 x 8mm 90°
147	Inflation foot pedal valve B
147-1	Tire Inflator Valve Assy
150	Washer 8mm Flat
151	SHCS M8 X 16
152	Washer M8 Flat
154	Inflation foot pedal weldment
155	Inflation foot pedal limit block
156	Inflation foot pedal support
163	Nut M8
164	Column limit rod
165	Rubber washer
166	Fitting 1/4 X 8mm 90°
169	Nut M4 NL
170	BHPS M 4 X 35
171	Full Flow Assy
172	Washer M8
173	Washer M4 SL
174	Washer M4
175	Full flow inflation kit bracket
176	Fitting 1/4 X 8mm
177	Full flow inflation regulator
178	SHCS M4 X 50
179	Fitting 1/4 X 8mm 90°
180	Nut M6
181	Washer M6 SL
182	Washer M6
183	HHB M6 X 20
184	Fitting 1/4 *mm
185	Nut M4

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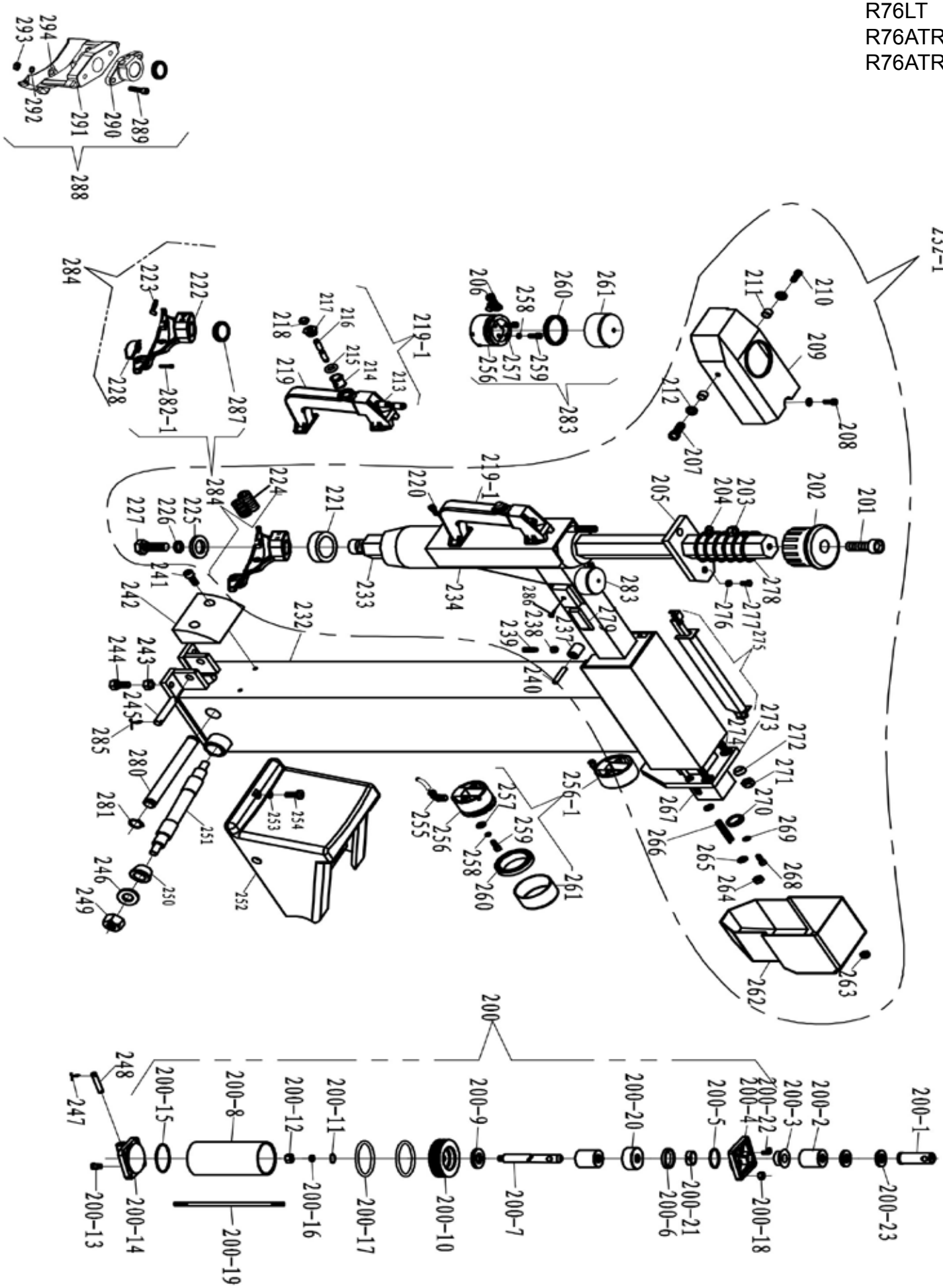

P/N	DESCRIPTION
200	Tilt Back Cylinder
200-1	Tilt Cylinder Conector
200-2	Tilt Tower Rubber Spacer
200-3	Rubber Shock Bushing
200-4	Tilt Tower Cylinder Front Plate
200-5	O-Ring Φ25X3.1
200-6	Y-Ring Φ32X20X6
200-7	Tilt Tower Cylinder Rod
200-8	Tilt Tower Cylinder
200-9	Washer M20 X 54
200-10	Small Cylinder Piston
200-11	O-Ring Φ16X2.4
200-12	Nut M12
200-13	Fitting 1/8 X 8mm
200-14	Tilt Tower Cylinder Rear Plate
200-15	O-Ring Φ75X2.65
200-16	Washer M12 SL
200-17	O-Ring Φ75X5.7
200-18	Nut M8
200-19	Tilt Back Cylinder Bolt
200-20	Tilt Cylinder Front Flange
200-21	Tilt Tower Cylinder Wear Strip
200-22	Fitting 1/8 X 8 90°
200-23	Washer
201	SHCS M10 X 25
202	Hex Shaft Cap
203	Nut M10 X 1.5 NL
204	Washer M10
205	Vert Shaft Locking Plate
206	Fitting 6mm X 1/8 Tee
207	SHCS M6 X 20
208	SHCS M6 X 20
209	Hex Shaft Lock Cover
210	SHCS M6 X 1.0 X 30
211	Hex Shaft Lock Cover Bushing
212	Washer M6 Flat
213	Fitting 1/8 X 6mm
214	Locking Valve O-Ring Spacer
215	O-Ring Φ8X2.65
216	Locking Valve Shaft
217	Locking Valve Metal Spacer
218	Locking Valve Button
219	Locking Valve Handle
220	SHCS M5 X 12
221	Mount / Demount Head Bushing
222	Metal Duckhead
223	Duckhead Insert
224	M12 X 16 Duckhead Set Screw
225	Duckhead Retaining Washer
226	Washet M10 SL
227	HHB M10 X 20
228	Roller Insert
232	Tilt Back Tower
233	Hex Shaft
234	Horizontal arm unit
237	Horizontal Arm Roller
238	Nut M8
239	SSS M8 X 40
240	Horizontal Arm Roller Pin
241	SHCS M6 X 20
242	Inner Tilt Tower Cover
243	Nut M10
244	HHB M10 X 30
245	Tilt Tower Cylinder Upper Pin
246	Washer; M12 x 35
247	Pin φ3.2X25
248	Tilt Tower Cylinder Lower Pin
249	Nut M12 NL
250	Tapered Metal Bushing
251	Tilt Tower Pivot Pin
252	Outer Tilt Tower Cover
253	Washer M6 Flat
254	BHPS M6 X 20
255	Fitting 1/8 X 6mm 90°
256	Arm Lock Cylinder Base
256-1	Horizontal Arm Lock Cylinder Assy
257	Washer M6 Flat
258	O-Ring 7 x 1.9
259	SHCS M6 X 1.0 X 40
260	Arm Lock Cylinder Seal
261	Arm Lock Cylinder Piston
262	Real Lock Cylinder Cover
263	Nut M8 NL
264	Nut M8
265	Washer M8 Flat
266	Rear Lock Plate Splick lock
267	Threaded Rod M8 X 1.25 X 85
268	SHCS M6 X16
269	Washer M6 SL
270	Rear Lock Plate Bushing
271	Nut M10 X 1.5 NL
272	Horizontal Slide Stop
273	Horizontal Shaft Locking Plate
274	Threaded Rod M10 X 1.5 X 55
275	Air Line Guard
276	Nut M12
277	SHCS M12 x 1.75 x 25
278	Hex Shaft Splick lock
279	Tilt Tower Rubber Shock
280	Tilt Tower Cylinder Limit Pin
281	Snap Ring,φ20
282-1	Duckhead Roller Screw
283	Vertical Shaft Lock Cylinder Assy
284	Mounting/Demounting Duckhead Assembly
285	Pin φ4X28
286	BHPS M4 X 13
287	Mounting/Demounting Duckhead Washer
288	Plastic Duckhead Assy
289	SHCS M8 X40
290	Flange Adapter
291	Plastic Duckhead
292	Washer M8 SL
293	Nut M8
294	Washer M8 Flat

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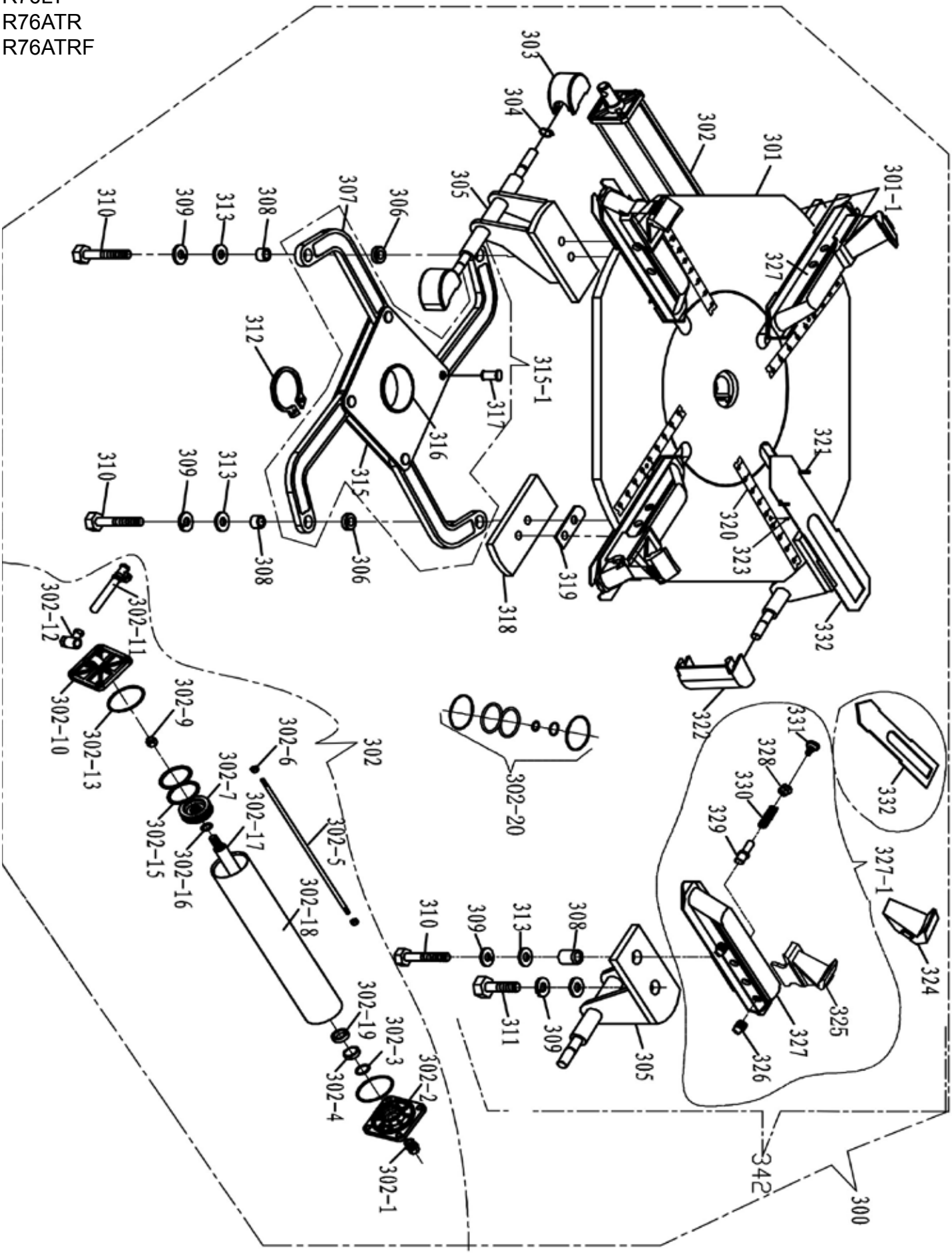

P/N	DESCRIPTION
300	Complete Turntable Assy
301	Turntable Unit
301-1	Plate assembly
302	Jaw Clamp Cylinder
302-1	Fitting 1/8 X 8mm
302-2	Small Front Cylinder Cover
302-3	O-Ring φ16X2.4
302-4	Jaw Clamp Cylinder Wear Strip; I Models
302-5	Double-headed bolt
302-6	Nut M8 NL
302-7	Cylinder Piston
302-9	Nut M12 NL
302-10	Small Rear Cylinder Cover
302-12	Banjo bolt G1/8” Single
302-13	O-Ring 75 x 2.65
302-15	O-Ring 75 x 5.7
302-16	O-Ring φ16X2.4
302-17	Jaw Clamp Cylinder Rod
302-18	Jaw Clamp Cylinder Body
302-19	Y-Ring Φ32X20X6
302-20	Grommet assembly
303	Small Cylinder Cover
304	Snap ring φ12
305	Guard compound piece
306	Square Turntable Flange Rod Pad
307	Square Turntable Link
308	Metal Bushing 18 x 12 x 11
309	Washer M12 SL
310	HHB M12 X 50
311	HHB M12 X 25
312	Snap Ring 65mm
313	Washer M12 Flat
315	Square Turntable
315-1	Square Turntable Assy
316	Square Turntable Spacer
317	Square Turntable Press Pin
318	Slide guard board
319	Slide Shim Adjustment
320	Turntable Ruler
321	Split pin
322	Small cylinder back cover guard
323	Turntable Ruler Screw; M4X6
324	Jaw Clamp Cover Set
325	Jaw Clamp
326	SS M10 X 1
327	Jaw Clamp Support
327-1	Boat on the assembly
328	Jaw Clamp Inner Adjustment Knob
329	Jaw Clamp Inner Adjustment Pin
330	Jaw Clamp Pin Spring
331	Jaw Clamp Locking Pin
332	Boat gasket
342	Boat on the assembly

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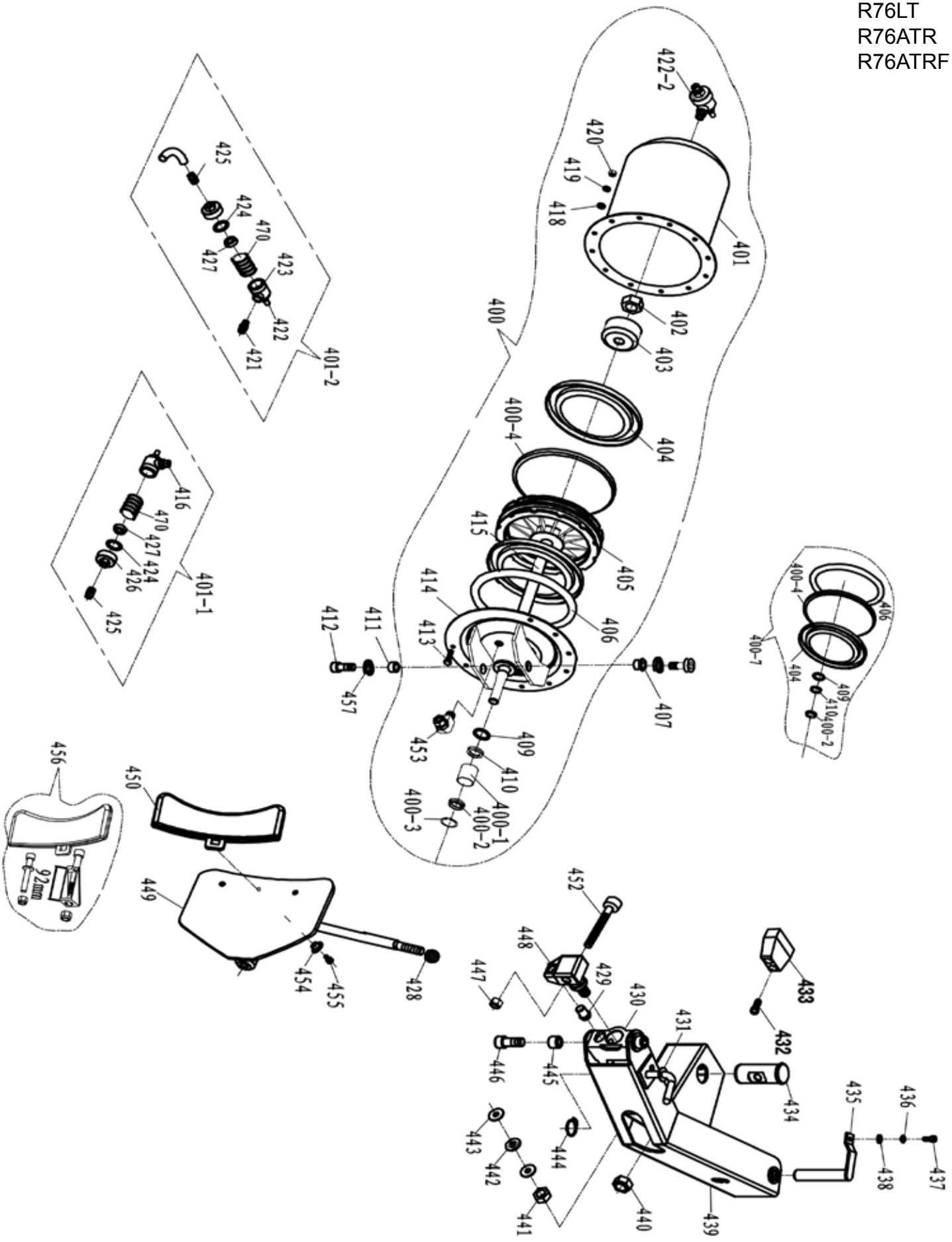
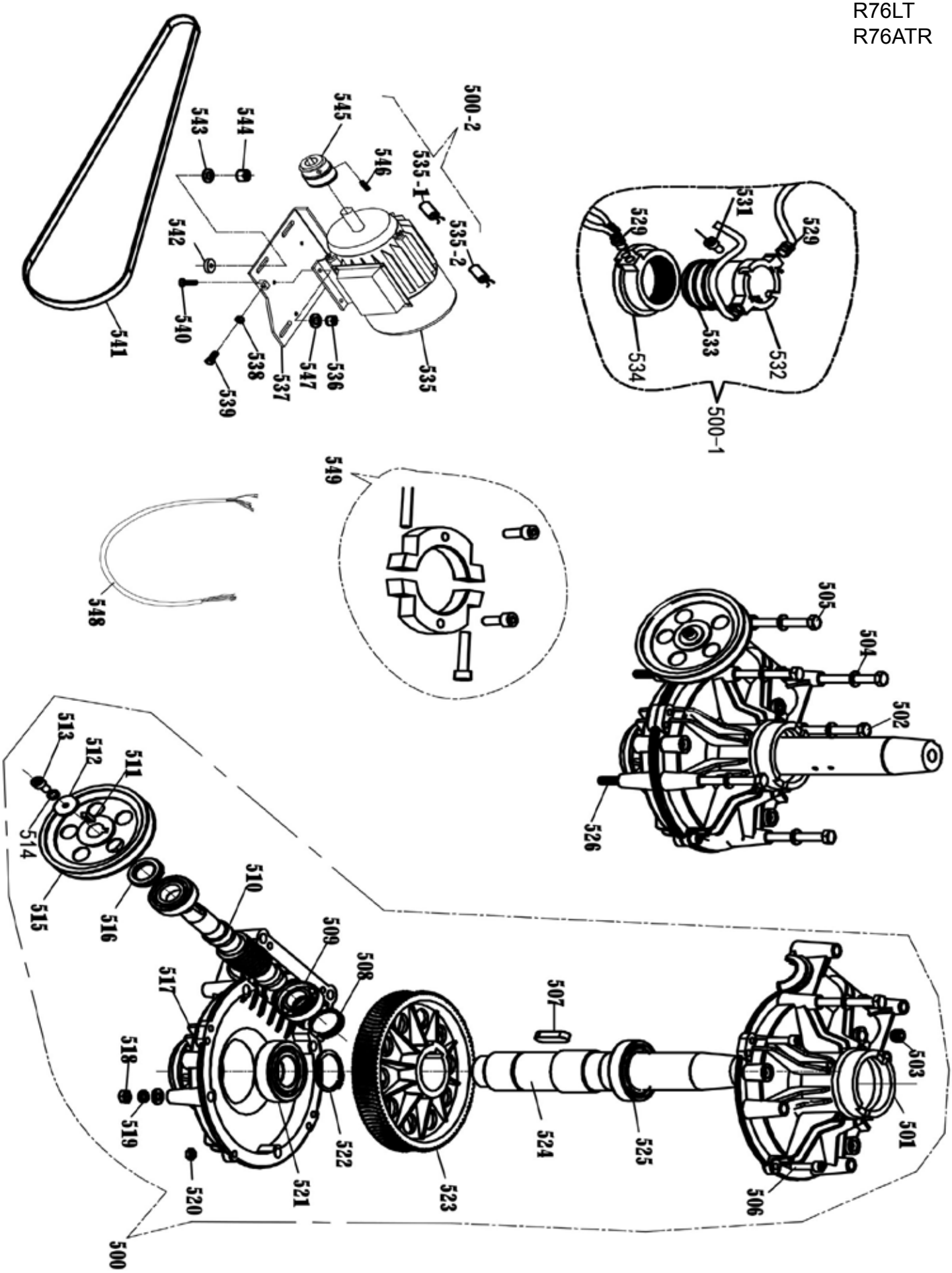


P/N	DESCRIPTION
400	Bead Breaker Cylinder Assy
400-1	Bearing B3025
400-2	Seal ring Φ30×20×7
400-3	Type I Hole With Elastic Ring
400-4	Guide Ring
400-7	BB Cylinder Seal Kit
401	Cylinder Liner
401-1	BB Flow Control Valve Assy
401-2	BB Flow Control Valve Assy
402	Nut M18 Thin
403	Piston Limit Seal Cup
404	Y-Ring 200 x 12 x 6mm
405	BB Cylinder Piston
406	O-Ring 193 X 5.7
407	Eccentric Bushing
409	O-Ring 25 X 3.1
410	Y-Ring 25
411	Metal Bushing 18 x 12 x 11
412	SHCS M14 x 1.75 x 30
413	HHB M6 X 16 - 8.8
414	Bead Breaker Cylinder Flange
415	Bead Breaker Cylinder Rod
416	Fitting 1/4 X 10mm
418	Washer M6 Flat
419	Washer M6 SL
420	Nut M6
421	Fitting 1/4 X 10MM
422	Silencer 1/4
423	BB Flow Control Valve
424	BB Flow Control Valve Seal
425	Fitting 1/8 X 10mm
427	Metal Cup
428	Bead Breaker Blade Knob
429	BB Blade Stop Pin
430	Bead Breaker Bracket
431	Bead breaker retaining pin
432	SHCS M6 X 25
433	BB Rubber Bushing
434	Bead Breaker Arm Pivot Pin
435	Breaker Arm Pin
436	Washer M6 SL
437	SHCS M6 X 16
438	Washer M6 Flat
439	Bead Breaker Arm
440	Nut M16 NL
441	Nut M16 NL
442	Washer M16 SL
443	Washer M16
444	Snap ring φ35
445	Metal Bushing 22 x 12 x 17.3
446	SHCS M12 × 25
447	Nut M14 NL
448	Bead Breaker Blade Connect Block
449	Bead Breaker Blade
450	Bead Breaker Blade Cover
452	BB Bolt; M14 x 95
453	Fitting 1/4 X 10mm 90°
454	Bushing
455	SHCS M6 X 10
456	Bolted BB Update Kit
457	Washer M12 SL
470	BB Flow Control Control Valve Spring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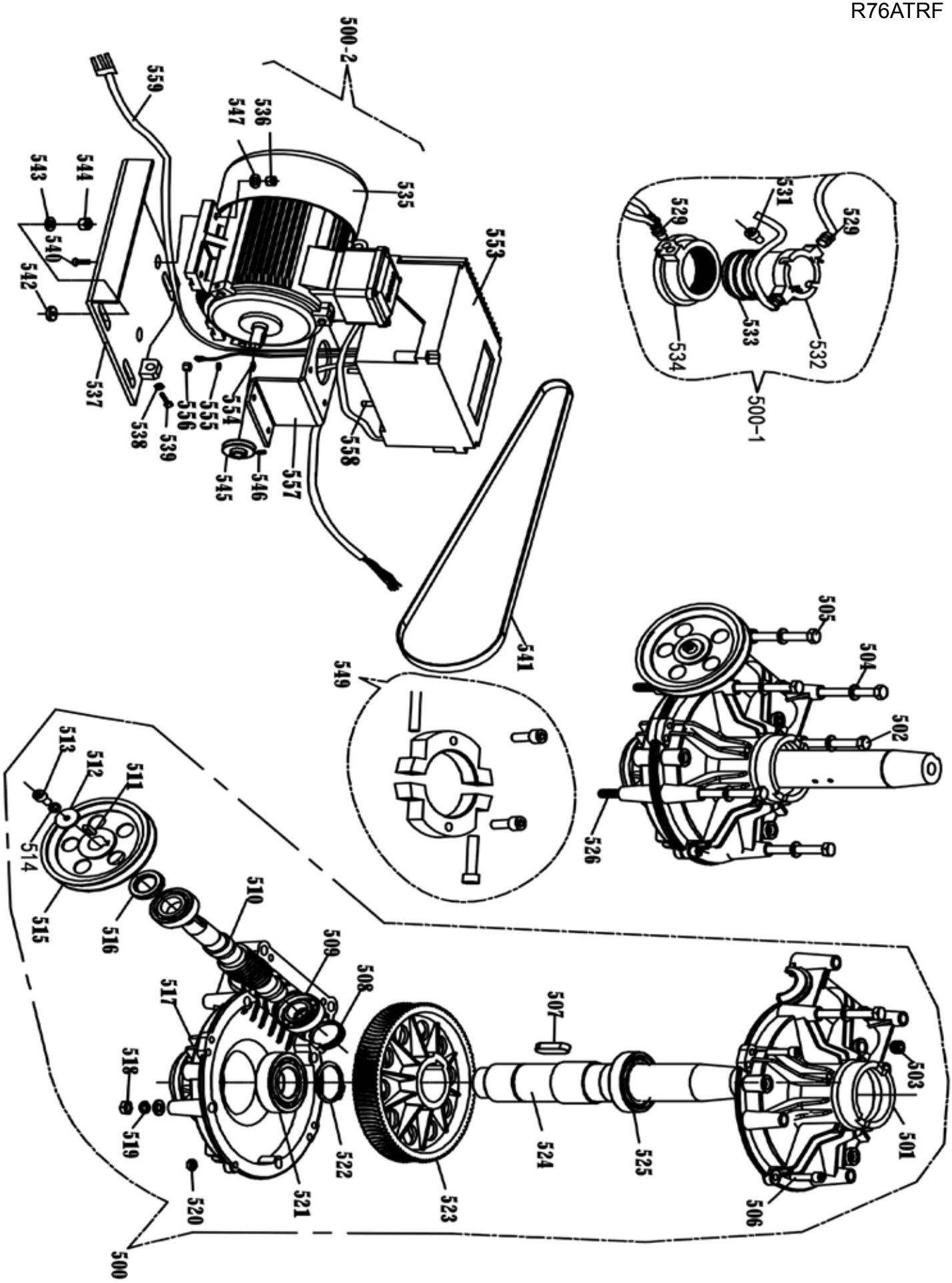
P/N	DESCRIPTION
500	Transmission Assy
500-1	Rotary Joint Block
500-2	Motor Assy
501	Transmission Front Flange
502	HHB M10 X 200
503	Oil Plug M10
504	Washer M10
505	HHB M10 X 180
506	SHCS M8 X 30
507	Key M14 X 9 X 40
508	Oil block
509	Cone roller bearing
510	Gear stud
511	Key 6 X 6 X 20
512	Worm pressure pad
513	SHCS M8 X 16
514	Washer M8 SL
515	Transmission Pulley
516	Y Ring Oil 45 X 25 X 10
517	Transmission Back Flange
518	Nut M10
519	Washer M10 SL
520	Nut M8
521	Bering 6028
522	Snap Ring 50mm

523	Helical gear
524	Spline shaft
525	Bearing 6010
526	HHB M10 X 170
529	Fitting 1/8 X 8mm
531	SSS M^ X 20
532	Rotary Joint Block Inner Piece
533	O-ring 60 X 2.65
534	Rotary Joint Block Inner Piece
535	Electric Motor
535-1	Start Capacitor
535-2	Run Capacitor
536	Nut M8 NL
537	Motor base weldment
538	Nut M8
539	HHB M8 X 40
540	FHS M8 X 30
541	V Belt 1168
542	Rubber Washer
543	Washer M10 Flat
544	Nut M10 NL
545	Motor Pulley
546	SSS M8 X 16
547	Washer M8 Flat
548	Wires
549	Rotary Joint Block Clamp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P/N	DESCRIPTION
500	Transmission Assy
500-1	Rotary Joint Block
500-2	Variable frequency motor/hanger assembly
501	Transmission Front Flange
502	HHB M10 X 1.5 X 200
503	Oil Plug M10
504	Washer M10
505	HHB M10 X 180
506	SHCS M8 X 30
507	Key 14 X 9 X 40
508	Oil block
509	Cone roller bearing
510	Gear stud
511	Key 6 X 6 X 20
512	Worm pressure pad
513	SHCS M8 X 16
514	Washer M8 SL
515	Transmission Pulley
516	Oil seal 45 X 25 X 10
517	Transmission Back Flange
518	Nut M10
519	Washer M10 SL
520	Nut M8
521	Bering 6028
522	Snap ring Φ50
523	Helical gear
524	Spline shaft
525	Bearing 6010

526	HHB M10X170
529	Fitting 1/8 X 8mm
530	SSS M6 X 20
531	O-ring 60 X 2.65
532	Fitting 1/8 X 8mm
533	Rotary Joint Block Outer Piece
534	Rotary Joint Block Inner Piece
535	Integrated Control Motor
536	Nut M10 NL
537	Motor base weldment
538	Nut M8
539	HHB M8 X 40
540	FHS M8 X 30
541	V Belt 1168
542	Rubber Washer
543	Washer M10 Flat
544	Nut M10 x 1.5 NL
545	Motor Pulley
546	SSS M8 X 16
547	Washer M8 Flat
549	Rotary Joint Block Clamp
553	2 Speed Power Supply
554	Washer M5 Flat
555	Washer M6 SL
556	Nut M5
557	Inverter Fixed Plate
558	BHPS M5 X 20
559	Power Cord

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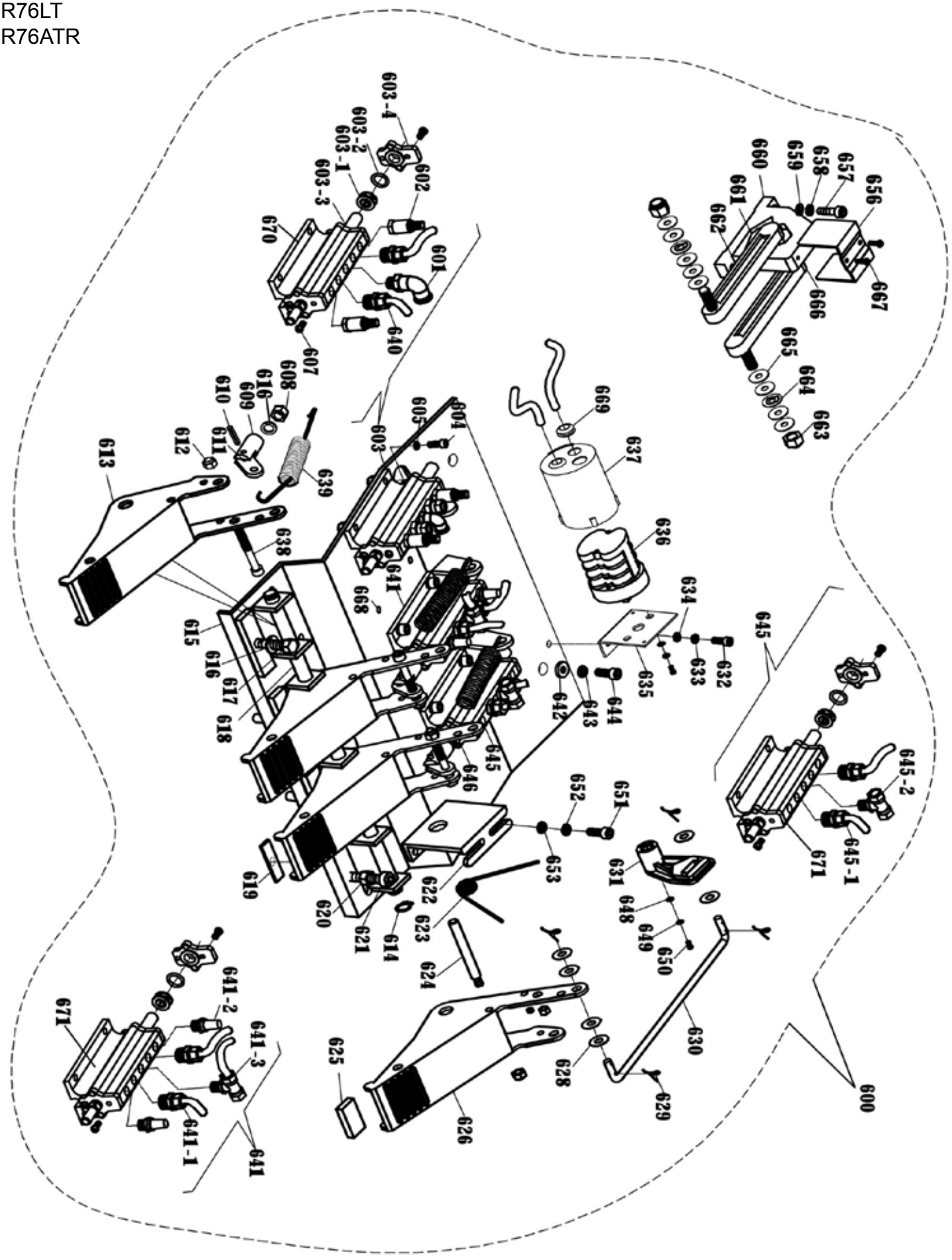
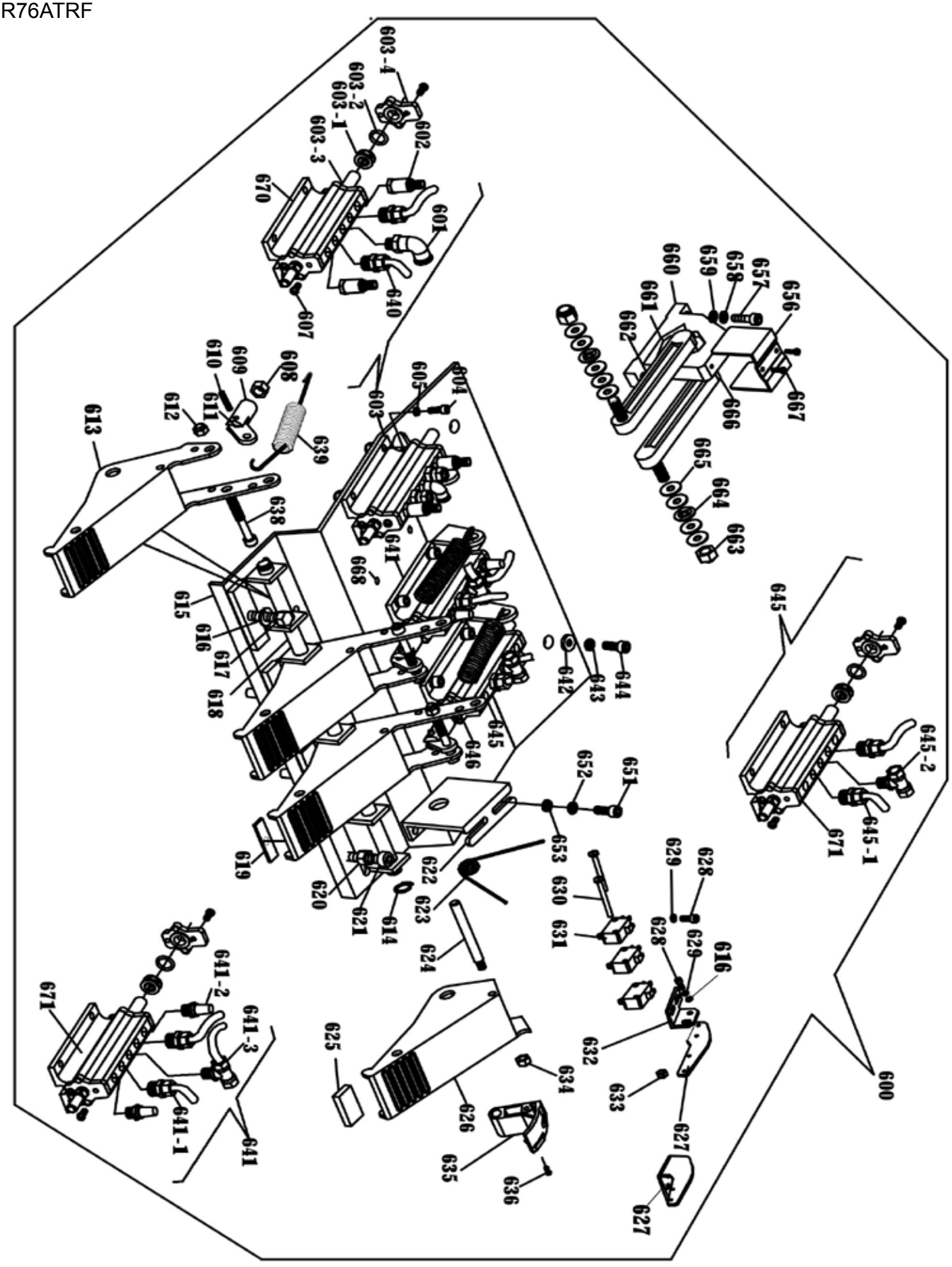


P/N	DESCRIPTION
600	Front Foot Pedal Assy
601	Fitting 1/8 X 8mm 90°
602	1/8” Adjustable Silencer
603	Tilt Back Air Valve
603-1	Air Valve O-Ring Spacer
603-2	O-Ring 17 X 4
603-3	Air Valve Spool
603-4	Air Valve End Cap
604	SHCS M6 X 12
605	Washer M6 SL
607	BHPS M4 X 10
608	Nut M8
609	Foot Pedal Link
610	Spring Pin M4 X 8
611	Air Valve Connecting Link
612	Nut M6 NL
613	Foot Pedal (Right)
614	Snap Ring 12mm
615	Base Board
616	Washer M8 SL
617	HHB M8 X 16
618	Foot Pedal Shaft
619	Control system adjusting pad
620	Nut M8
621	SHCS M8 X 50
622	Torsion Spring Bracket
623	Torsion Spring
624	Foot Pedal Limit Rod
625	Foot Pedal Limit Rod
626	Foot Pedal Rubber Insert
628	Washer M6
629	Pin 3.2 X 25
630	Directional Switch Cam Linkage
631	Turntable Direction Switch Cam
632	SHCS M6 X 12
633	Washer M6 SL
634	Washer M6 Flat
635	Directional Switch Bracket
636	Directional Switch
637	Directional Switch Cover
638	SHCS M6 X 55
639	Foot Pedal Return Spring
640	Fitting 1/8 X 8mm
641	Jaw Clamp Air Valve
641-1	Fitting 1/4 X 8mm
641-2	Silencer 1/4
641-3	Fitting 8mm X 1/4 Tee
642	Washer M8
643	Washer M8 SL
644	SHCS M8 X 20
645	Bead Breaker Air Valve
645-1	Fitting 1/4 X 10mm
645-2	Fitting 8mm X 1/4 Tee
646	Air Valve Spacer
648	Washer M5 Flat
649	Washer M5 SL
650	BHPS M5 X 16
651	SHCS M6 X 16
652	Washer M6 SL
653	Washer M6 Flat
656	Foot Pedal Cam Cover
657	SHCS M6 X 20
658	Washer M6 SL
659	Washer M6 Flat
660	Foot Pedal Cam
661	Foot Pedal Cam Leaf Spring (Left)
662	Foot Pedal Cam Leaf Spring (Right)
663	Nut M8 NL
664	Washer M8 SL
665	Washer M8 Flat
666	Foot Pedal Cam Link
667	BHPS M3 X 10
669	Cable Holder
670	Air Valve (B)
671	Air Valve (A)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P/N	DESCRIPTION
600	Front Foot Pedal Assy
601	Fitting 1/8 X 8mm 90°
602	1/8 Adjustable Silencer
603	Tilt Back Air Valve
603-1	Air Valve O-Ring Space
603-2	O-Ring 17 X 4
603-3	Air Valve Spool
603-4	Air Valve End Cap
604	SHCS M6 X 12
605	Washer M6 SL
607	BHPS M4 X 10
608	Nut M8
609	Foot Pedal Link
610	Spring Pin M4 X 18
611	Air Valve Connecting Link
612	Nut M6 NL
613	Foot Pedal (Right)
614	Snap ring φ12
615	Base board
616	Washer M8 SL
617	HHB M8 X 16
618	Foot Pedal Shaft
619	Control system adjusting pad
620	Nut M8
621	SHCS M8 X 50
622	Torsion Spring Bracket
623	Torsion Spring
624	Foot Pedal Limit Rod
625	Foot Pedal Rubber Insert
626	Two Speed Foot Pedal
627	Two Speed Switch Bracket
628	SHCS M6 X 16
629	Washer M6 SL
630	BHPS M3 X 40
631	Two Speed Foot Pedal Switch
632	Switch bracket plate
633	Nut M3
634	Nut M3 NL
635	Two Speed Foot Pedal Cam
636	BHPS M6 X 12
638	SHCS M6 X 55
639	Foot Pedal Return Spring
640	Fitting 1/8 X 8mm
641	Jaw Clamp Air Valve
641-1	Fitting 1/4 X 8mm
641-2	Silencer 1/4
641-3	Fitting 8mm X 1/4 Tee
642	Spacer φ8
643	Washer M8 SL
644	SHCS M8 X 20
645	Bead Breaker Air Valve
645-1	Fitting 1/4 X 10mm
645-2	Fitting 8mm X 1/4
646	Cylinder retaining bushing
651	SHCS M6 X 16
652	Washer M6 SL
653	Washer M6
656	Foot Pedal Cam Cover
657	SHCS M6 X 20
658	Washer M6 SL
659	Washer M6 Flat
660	Foot Pedal Cam
661	Foot Pedal Cam Leaf Spring (Left)
662	Foot Pedal Cam Leaf Spring (Right)
663	Nut M8 NL
664	Washer M8 SL
665	Washer M8 Flat
666	Foot Pedal Cam Link
667	BHPS M3 X 10
670	Air Valve (B)
671	Air Valve (A)

R76LT
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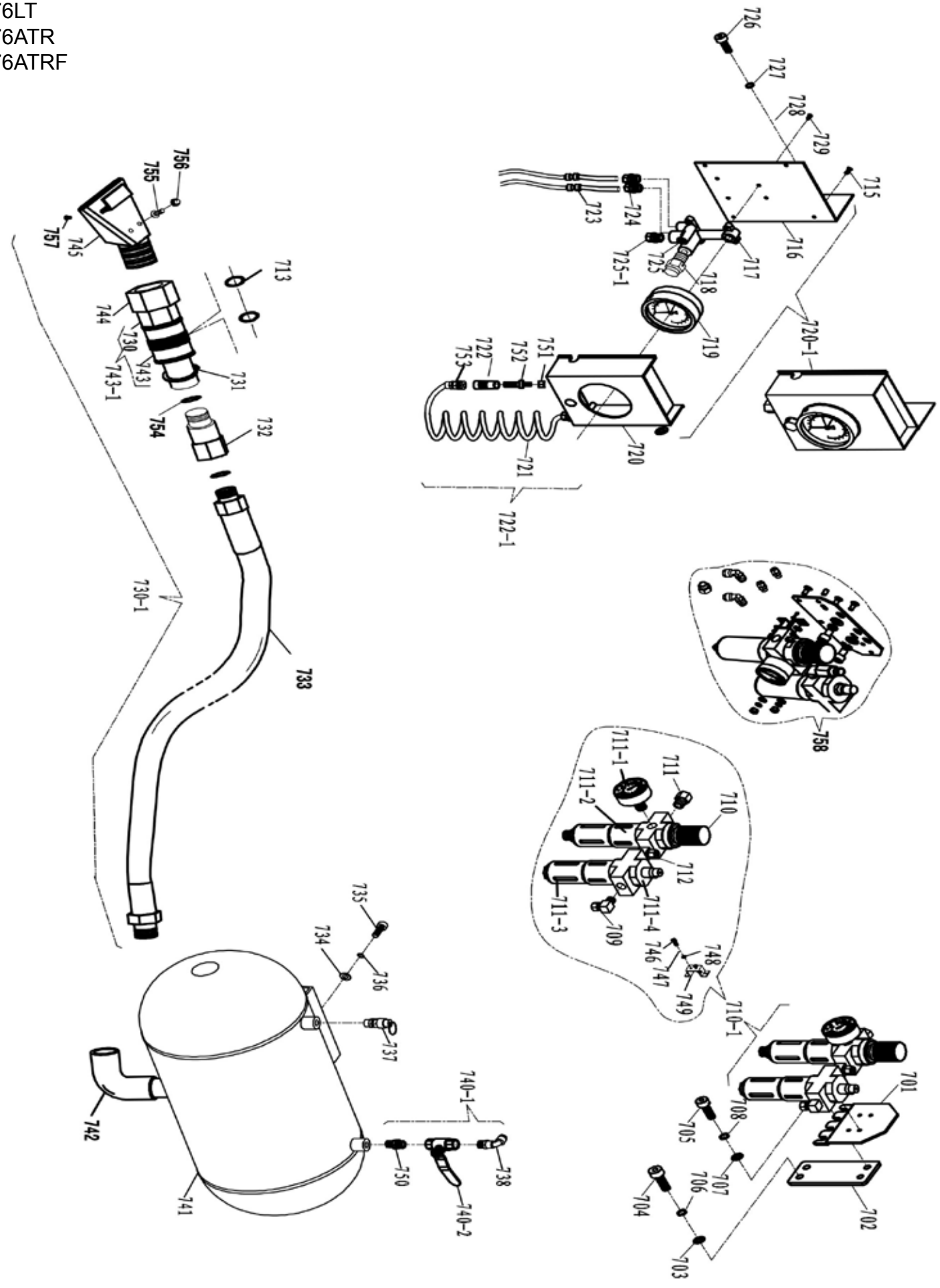
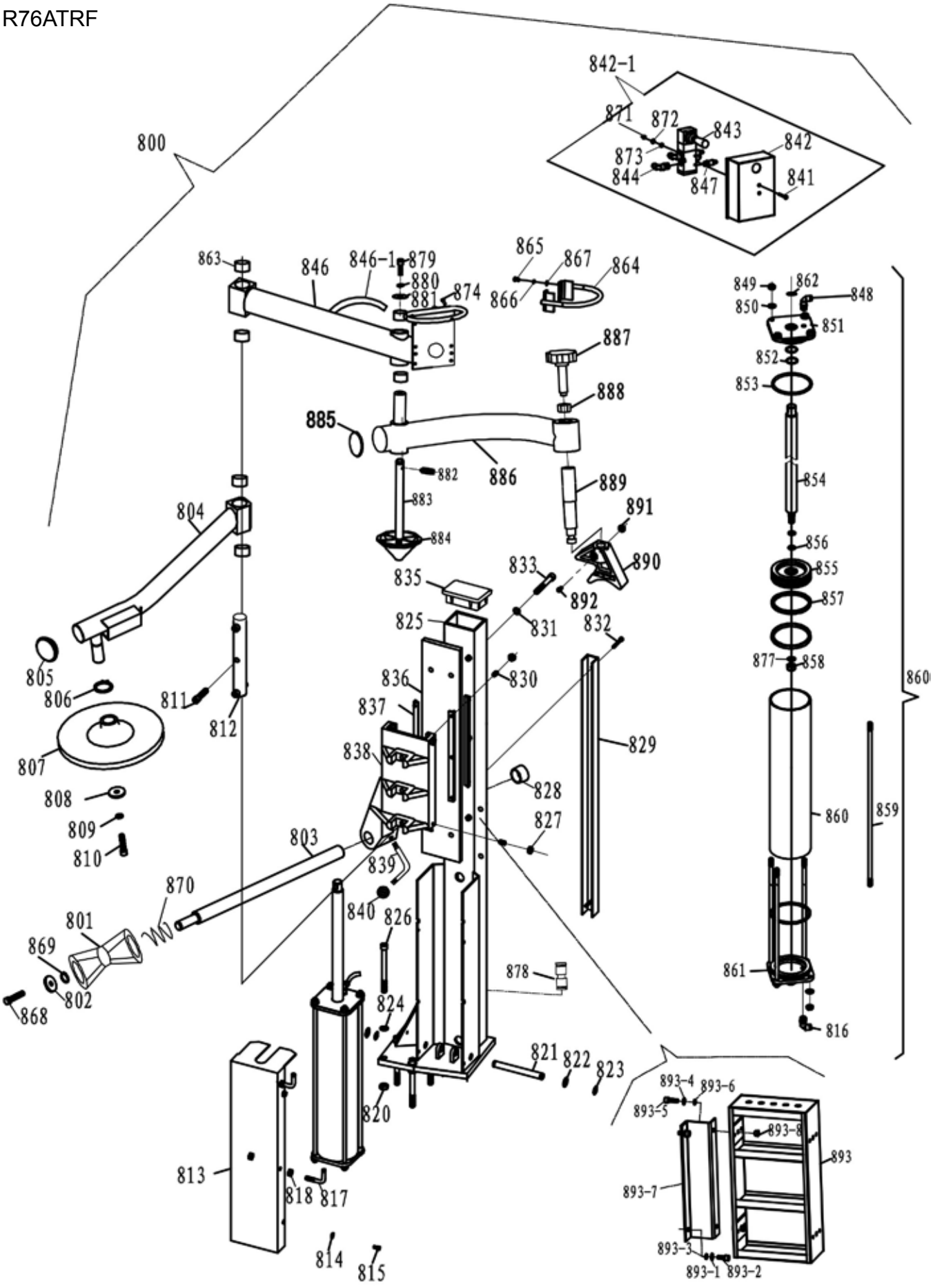


P/N	DESCRIPTION
701	UPPER AIR/OIL REG BRKT
702	LOWER AIR/OIL REG BRKT
703	Washer 8mm Flat
704	SHCS M8 X 20
705	SHCS M8 X 16
706	Washer M8 SL
707	Washer M8 Flat
708	Washer M8 Sl
709	Fitting 8mm X 1/4 90°
710	Air Regulator W/Gauge
710-1	Air/Oil Regulator Assy
711	Fitting 1/4 X 1/4
711-1	Pressure Gauge
711-2	Filter Cup
711-3	Oiler Cup
711-4	Air Regulator W/Gauge
712	Fitting 1/4 X 8mm Tee
713	O-Ring φ40X3.55
715	BHPS M3 X 10
716	Inflator Assy Base
717	Tire Inflator Relief Valve
718	Air Release Valve
719	Inflation Gauge
720	Inflation System Plastic Cover
720-1	Tire Inflator Box Assy
721	Coiled Hose; 8mm AIR
721-1	Inflation Hose Assy
722	Air Chuck
723	Fitting 8mm X 8mm
724	Fitting 1/8 X 8mm
725	Plug 1/8
725-1	Fitting 1/4 X 1/4
726	SHCS M6 X 20
727	Washer M6 SL
728	Washer M6
729	BHPS M3 X 10
730	Turbo Blast Nozzle Adapter
730-1	Turbo Blast Hose Assy
731	M40 Snap Ring
732	1″connector
733	Turbo Blast 1” Hose
734	Washer M8 Flat
735	SHCS M8 X 25
736	Washer M8 SL
737	Pressure Release Valve
738	Fitting 8mm X 1/4 90°
740-1	Ball Valve G1/4” Assy
740-2	Ball Valve G1/4”
741	Air Tank
742	1″ 90° connector
743	Turbo Blast Valve
743-1	Turbo Blast Valve Assy
744	Turbo Blast Handle / Connector
745	Jet blast nozzle
746	SHCS M4 X 12
747	Washer M4 X 12 SL
748	Washer M4 Flat
749	Air/Oil Regulator Bracket
750	Fitting 1/4 X 1/4
751	Nut M6
752	Inflation hose plug
753	Fitting 1/8 X 8mm
754	O-Ring Φ28X3.55
755	BHPS M6 X 12
756	Nut M6 Acorn
757	BHPS M4 X 13
758	Air/Oil Regulator Assy

R76ATR
R76ATRF



P/N	DESCRIPTION
800	Assist Tower Assy
801	Roller
802	Washer M20 SL
803	Roller Rod
804	Plastic Disk Arm
805	Assist Arm End Plug
806	Snap Ring 25mm
807	Plastic Disk
808	Washer M10
809	Washer M10 SL
810	SHCS M10 X 20
811	SHCS M10 X 50
812	Assist Arm Connecting Link
813	Assist Tower Cyl Cover
814	Washer M6 Flat
815	SHCS M6 X 12
816	Fitting 1/8 X 6mm 90°
817	Turbo Blast Hook
818	Nut M8
820	Nut M10
821	Assist Tower Lower Pin
822	Washer M12 Flat
823	Snap Rin 12mm
824	Washet M10 Flat
825	Assist Tower Weldment
826	SHCS M10 X 120
827	Nut M8
828	Tire pressure lever back cover
829	Assist Tower Air Hose Cover
830	SSS M8 X 16
831	Washet M10 SL
832	SHCS M6 X 40
833	SHCS M10 X 75
835	Assist Tower Top Plug
836	Slide Guide
837	Assist Tower Plastic Slide
838	Slide Unit

839	Roller Lock
840	Roller Lock Knob
841	BHPS M4 X 20
842	L/R Assist Arm Valve Cover
842-1	Assist Arm Valve Control Assy
843	Assist Arm Control Valve
844	Banjo bolt G1/8” Φ6 Single
846	Assist Tower Bent Arm
846-1	Metal Braided Hose Cover
847	Adjustment silencer 1/4″
848	Fitting 1/8 X 6mm 90°
849	Nut M8
850	Washer M8 Flat
851	Cylinder front flange
852	O-ring φ25X2.65
853	O-ring φ90X2.65
854	Assist Tower Cyl Rod
855	Assist Tower Cyl Piston
856	O-ring φ14X2.4
857	Y-Ring φ82.5X5.3
858	Nut M12 NL
859	Cylinder connecting thread shaft
860	Assist Tower Cyl Body
860-1	Assist Tower Cyl Assy
861	Cylinder back flange
862	Y Ring Φ33×25×6
863	Bearing B3025
864	Assist arm handle weldment
865	BHPS M5 X 12
866	Washer M5 Flat
867	Washer M5 SL
868	SHCS M8 X 20
869	Washer M10 Flat
870	Roller Spring
871	Nut M4
872	Washer M4 Flat
873	Washer M4 SL
874	BHPS M4 X 12

P/N	DESCRIPTION
875	Washer M12 Flat
878	Fitting 8mm X 6mm
879	SHCS M12 X 25
880	Easher M12 SL
881	Washer M12
882	Cone Lock
883	Cone Shaft
884	Assist Arm Cone
885	Assist Arm Plug
886	Bent Arm
887	Asist Arm Block Knob
888	Nut M18
889	Assist Arm Block Screw
890	Assist Arm Block
891	Nut M6
892	SHCS M6 X 30
893	Tool Box
893-1	Washer M8 Flat
893-2	SHCS M8 X 20
893-3	Washer M8 SL
893-4	Washer M8 Flat
893-5	SHCS M8 X 25
893-6	Washer M8 SL
893-7	Tool Box Bracket
893-8	Nut M8

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